

# BONENG

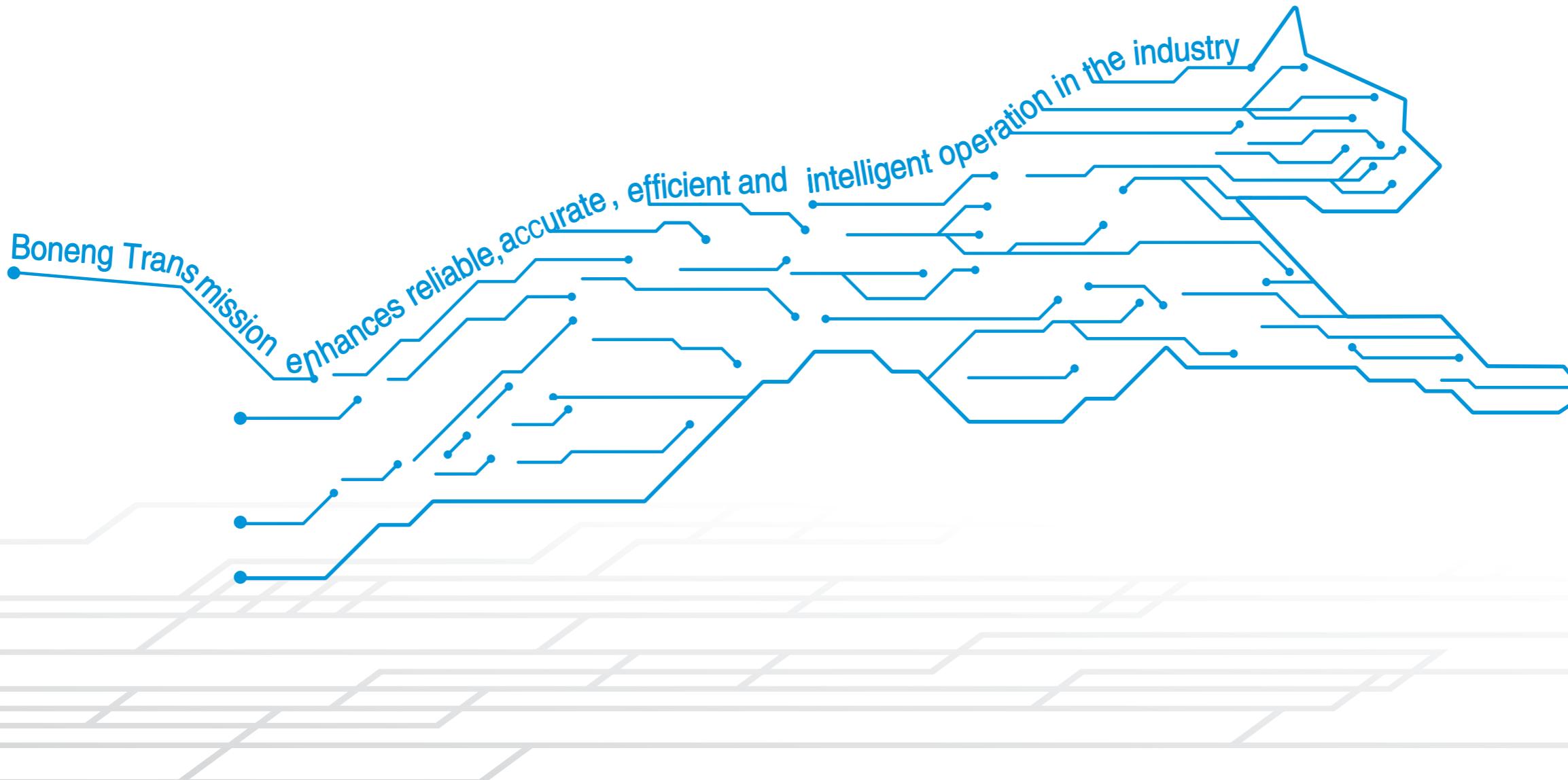


P行星齿轮箱

P Planetary  
Gearbox

Edit date 06/2023  
Selection Catalogue: C05.0012-CN/EN

Boneng Transmission



控制器/驱动器/马达/  
齿轮马达/齿轮箱

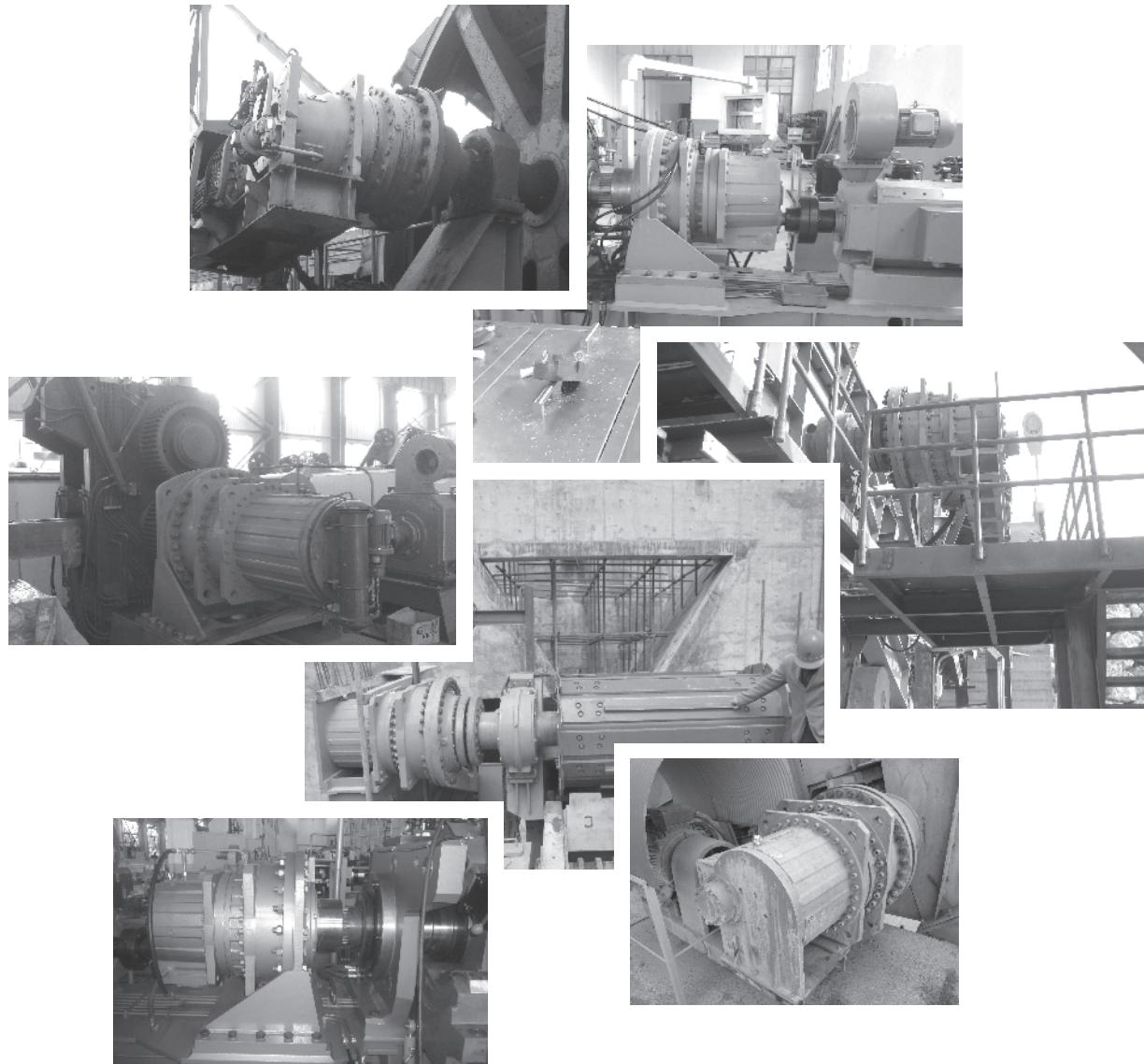
Controller/ Drive/ Motor/  
Gearmotor/ Gearbox

# P行星齿轮箱

- ◆ 太阳轮、行星轮均采用优质合金钢渗碳淬火处理，齿圈采用优质合金钢表面硬化处理，所有齿轮均磨齿加工。
- ◆ 箱体采用球墨铸铁材料，行星架采用铸钢或球墨铸铁材料，箱体及行星架均通过计算机模拟变形和应力分析等手段进行优化设计，使承载能力更高。
- ◆ 高度的模块化设计可以使许多基本零件标准化，这样在批量生产中更加经济，并有效地减少了库存量，提高供货速度。
- ◆ 所有轴承采用规格合适的滚柱轴承，受力部位轴承全部采用进口品牌。
- ◆ 输入轴、输出轴采用径向骨架油封，其中输出轴采用双油封。
- ◆ 附带丰富的配件供客户选择，并可与我公司其他产品组合成功能更多的产品。

# Planetary Gearbox

- ◆ The sun wheel and planetary wheel are made of high quality quenching alloy steel, the ring gears adopt in hardened surface alloy steel, all grinding gears.
- ◆ Cast iron housing and steel/cast iron frame, all designed by computer simulation and stress analysis method, which will enlarge the loading capacity.
- ◆ Highly modular design makes all the spare parts standardization and reducing the stock. Improve delivery speed.
- ◆ All bearings using roller bearings, the force part are import brand bearing.
- ◆ The input and output side with radial skeleton seal, wherein the output double seals.
- ◆ Lots of accessories for choose and can be used with other products of our company.



产品广泛应用于港口船舶、起重运输、电力能源、水泥建材、金属冶炼加工、化工环保等各个领域。  
博能传动公司总部和各大区域的技术专家以及各区域办事处的应用工程师、售后服务技师竭诚为您提供全面的技术咨询和完善的服务。

In all industry, all technology team and sales of BONENG will offer best technical solution and best service to you.

## 注意事项：

- ◆ 样本中的结构示意图、外形图及其他附图只属范例，无严格比例要求。（未注尺寸单位均为mm）。
- ◆ 所注重量仅为平均值，并不具有约束力。

## 注意事项：

- ◆ The structure scheme, appearance diagram and other attached diagrams in sample are examples, there is no strict proportion requirement. (The unmarked dimension units are mm).
- ◆ We can only refer to the marked weight in the manual.

## ⚠ 必须严格遵守以下各项：

- ◆ 为防止意外事故发生，所有旋转部件均按照使用者所在国家和地区的安全规范由购置方加罩保护。
- ◆ 试车之前必须认真阅读使用说明书。
- ◆ 齿轮箱在供货时已处于准运行状态，运行前需加注润滑油。
- ◆ 本样本中注油量只作为参考值，实际注油量应以油尺上的标记为准。
- ◆ 润滑油粘度应按齿轮箱使用工况及使用环境温度选取。
- ◆ 推荐采用知名品牌的润滑油。

## ⚠ You must conform to the following instructions

- ◆ To prevent accidents, all the rotation parts should be added with protective covers according to local safety regulations and laws.
- ◆ Before testing, users should read instruction manual carefully.
- ◆ Gearbox has been tested before delivered, users should add lubrication oil before running.
- ◆ We can only refer to the marked oil in the manual. Actual oil filling level should be the same with the mark on oil immersion lens.
- ◆ Lubrication oil viscosity should be selected according to working conditions and the temperature of local environment.
- ◆ Users can only use high quality lubrication oil.

## 产品功能标识



油 镜



通气帽



进油孔



放油孔

## Product Function Mark



Oil glass



Breather



Oil filler

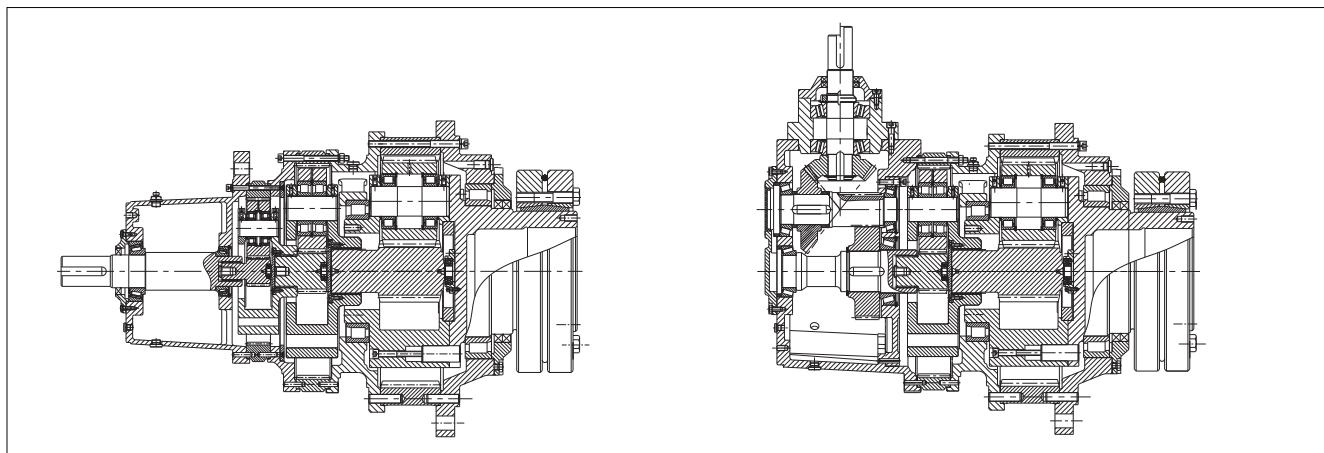


Oil drain

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**1 结构示意图****1 Sectional Drawings****2.型号表示方法****2.Type Designation**

P系列

行星齿轮传动级数

输入形式

N=标准型 (同轴式)

S=一级斜齿平行轴

L=一级锥齿直交轴

K=一级锥齿-斜齿直交轴

输出方式

A=带锁紧盘空心轴

B=平键实心轴

C=渐开线花键空心轴

D=渐开线花键实心轴

规格

公称减速比

输入部分

M=电机

轴输入时不标

附件和特殊要求

安装方位

电机接线盒位置

P Series

Stages

Input Modes

Standard (coaxial)

S = Helical gear stage

L = Bevel gear stage

K = Bevel-helical gear stage

Output Modes

A=Hollow shaft with shrink disk

B=Solid shaft with parallel key

C=Hollow shaft with involute splines

D=Solid shaft with involute splines

Size

Nominal Ratio

Input Part

M=Motor

No Code for Shaft Input

Accessories and  
Special Requests

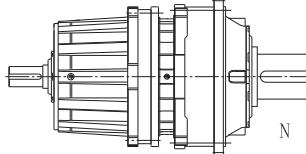
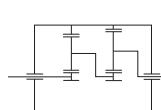
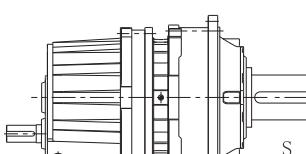
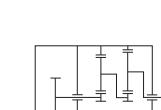
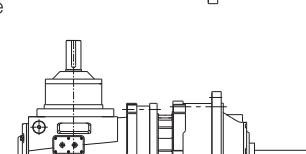
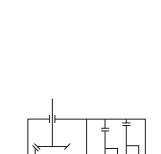
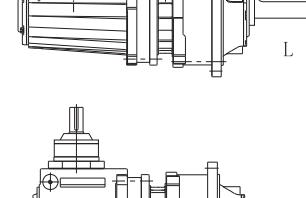
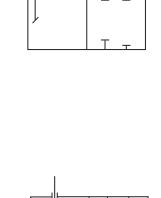
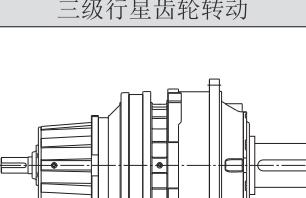
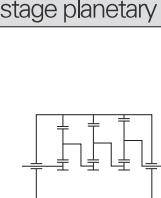
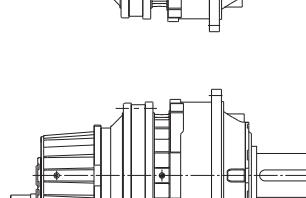
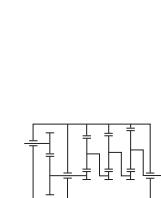
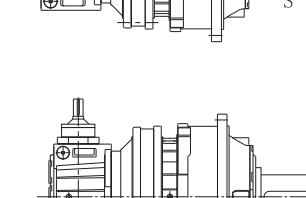
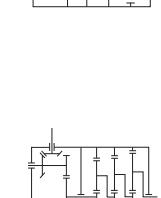
Mounting Positions

Positions of Motor  
Terminal Box

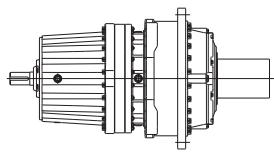
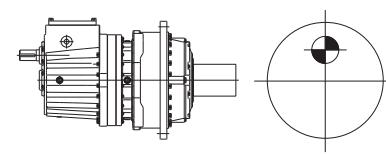
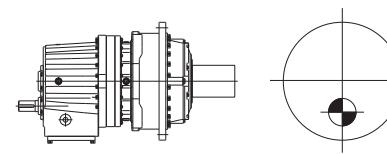
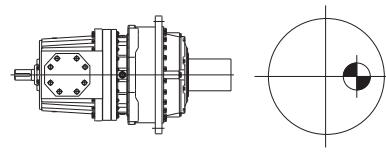
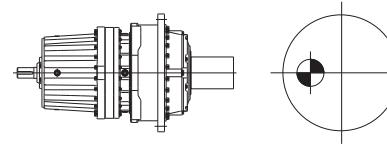
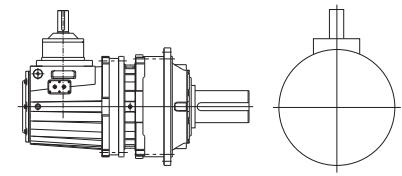
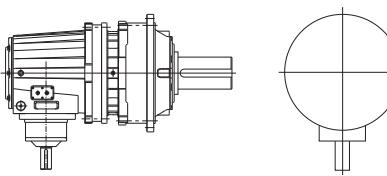
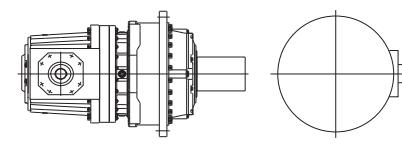
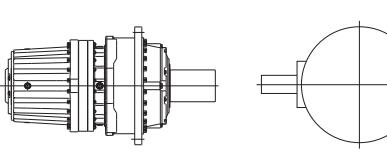
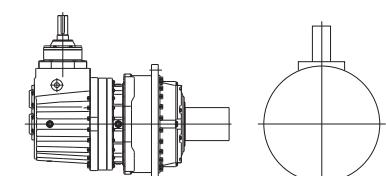
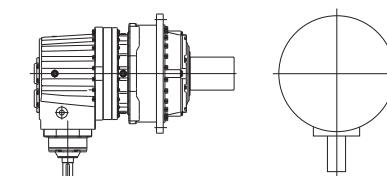
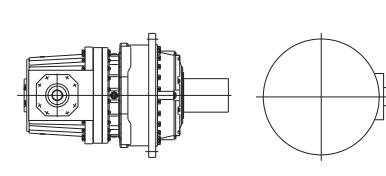
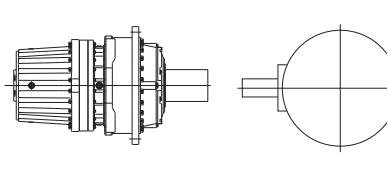
P	3	N	A	10 - 140 -	M11	+B42 -	B5 - 90
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### 3 齿轮箱输入/输出方式 3. Input and Output Modes

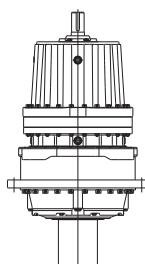
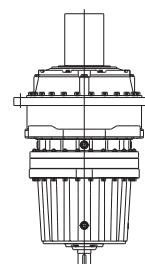
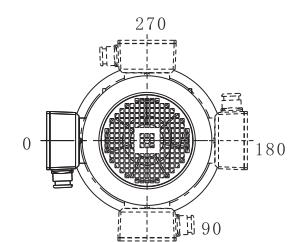
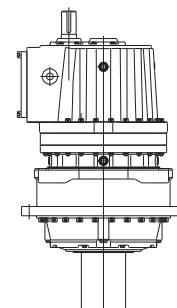
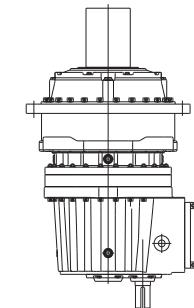
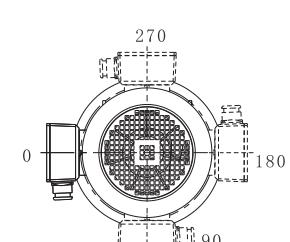
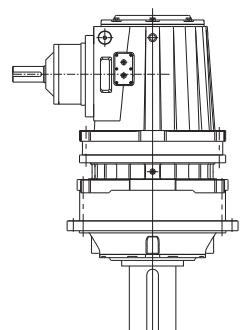
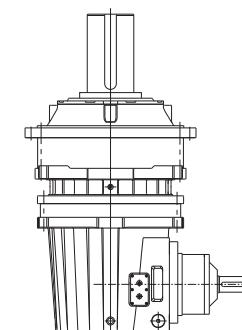
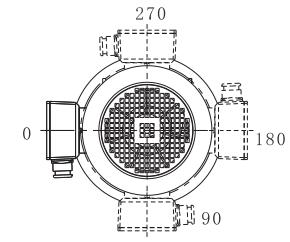
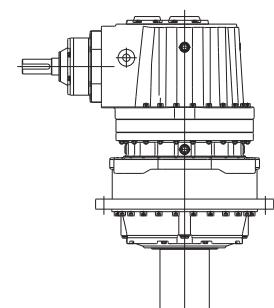
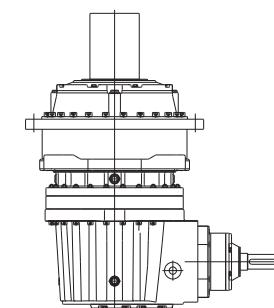
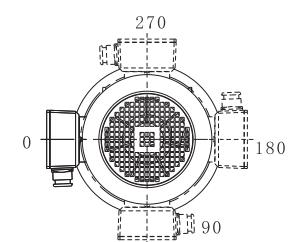
输入形式 Input modes	输出方式 Output modes
二级行星齿轮转动 2-stage planetary gearbox	
P 2 N . . ( i : 25 - 40 )  标准型 ( 同轴式 ) Standard ( Coaxial )	 
P 2 S . . ( i : 45 - 125 )  一级斜齿平行轴 Planetary gearbox with primary helical gear stage	 
P 2 L . . ( i : 31.5 - 100 )  一级锥齿直交轴 Planetary gearbox with primary bevel gear stage	 
P 2 K . . ( i : 112 - 500 )  一级锥齿 - 斜齿直交轴 Planetary gearbox with primary bevel-helical gear stage	 
三级行星齿轮转动 3-stage planetary gearbox	
P 3 N . . ( i : 140 - 280 )  标准型 ( 同轴式 ) Standard ( Coaxial )	 
P 3 S . . ( i : 280 - 900 )  一级斜齿平行轴 Planetary gearbox with primary helical gear stage	 
P 3 K . . ( i : 560 - 4000 )  一级锥齿 - 斜齿直交轴 Planetary gearbox with primary bevel-helical gear stage	 

## 4. 安装方位和电机接线盒位置 4. Mounting Position, Position of Motor Terminal Box

		水平安装 Horizontal	
1 同轴式齿轮箱 1 Coaxial planetary gearbox	P. N.	 B5	
2 斜齿-行星齿轮箱 2 Helical-planetary gearbox	P. S.	 B51 *	 B53
		 B52	 B54
3 锥齿-行星齿轮箱 3 Bevel-planetary gearbox	P. L.	 B51 *	 B53
		 B52	 B54
4 锥齿-斜齿-行星齿轮箱 4 Bevel-helical-planetary gearbox	P. K.	 B51 *	 B53
		 B52	 B54

\* 需考虑齿轮箱的润滑, 请与我司联系。

\* If lubrication required, please consult us.

	垂直安装* Vertical*		电机接线 盒位置 Position of Motor Terminal Box Terminal Box
	 V1	 V3	 270 180 90
	 V11	 V31	 270 180 90
	 V11	 V31	 270 180 90
	 V11	 V31	 270 180 90



选型举例	选型举例
<p><b>原动机:</b>            电机功率: 90kW            电机转速: n1=1000r/min            最大启动扭矩: 2000N.m            (由用户提供数据, 如果无法提供则按电机额定扭矩的1.6倍估算)</p> <p><b>被驱动设备(工作机):</b>            设备名称: 斗式输送机            设备转速: 12.5r/min            输出扭矩: 68000N.m            工作制: 12小时            每小时启动次数: 大于3次            每小时工作周期: 60%            环境温度: 20°C            安装空间: 室外安装            海拔高度: 1000米以下</p> <p><b>齿轮箱要求:</b>            平行轴输入, 实心轴普通平键输出,            输入轴向下, 安装方位B53;</p> <p><b>选型步骤:</b></p> <ol style="list-style-type: none"> <li><b>1. 确定齿轮箱类型:</b> <ol style="list-style-type: none"> <li>1.1 确定传动比: <math>i=n_1/n_2=1000/12.5=80</math></li> <li>1.2 确定齿轮箱类型: 根据速比及输入、输出轴要求, 可选: P2SB..-B53</li> </ol> </li> <li><b>2. 确定齿轮箱规格:</b> <ol style="list-style-type: none"> <li>2.1 确定齿轮箱的额定功率:  <math>P_1=T_2 \cdot n_1 / (9550 \cdot i \cdot \eta)</math>            查表P5传动效率表, <math>\eta=0.93</math>  <math>P_1=T_2 \cdot n_1 / (9550 \cdot i \cdot \eta)</math>  <math>=68000 \times 1000 / (9550 \times 80 \times 0.93) = 95.7 \text{ kW}</math>  <math>P_{IN} \geq P_1 \cdot f_1 \cdot f_2 \cdot SF</math>            P7 f1=1.5, P5 f2=1, P8 SF=1  <math>P_{IN} \geq P_1 \cdot f_1 \cdot f_2</math>  <math>=95.7 \times 1.5 \times 1 \times 1 = 143.6 \text{ kW}</math>            根据传动能力表确定型号:P2SB14-80-B53            查得 <math>P_{IN}=149 \text{ kW}</math> <math>i_{ex}=78.8</math>            2.2 校核: <math>3.33 \times 95.7 = 318.681 \geq P_{IN}</math> 满足要求            2.3 峰值扭矩校核: <math>P_{IN}=149 \text{ kW} \geq T \cdot n_1 \cdot f_3 / 9550</math>  <math>=2000 \times 1000 \times 0.5 / 9550 = 104.71 \text{ kW}</math> 满足要求</li> <li>3. 校核热容量:            公称功率利用率 <math>P_1/P_{IN}=95.7/149=0.642=64.2\%</math>            查P系列选型表得 <math>f14=0.9</math> <math>ft=1.16</math>  <math>PG1 \times ft \times f14 = 94 \times 1.16 \times 0.9 = 100.32 \text{ kW} &gt; P_1</math>            因此无须外加辅助冷却装置就可满足设备要求。            润滑方式: 浸油润滑</li> <li>4. 确定型号: P2SB14-80-B53</li> </ol> </li> </ol>	<p><b>Prime mover</b>            Motor Power : 90kW            Motor Speed: n1=1000r/min            Max. starting torque: 2000N.m            (This value is usually provided by users.            If not available, it is routine to calculate by 1.6 times of nominal torque of electric motor.)</p> <p><b>Driven machine</b>            Name : bucket conveyor            Speed: 12.5r/min            Output torque: 68000N · m            Duty: 12h/d            Starts per hour: &gt; 3 times            Operating cycle per hour: 60%            Ambient temperature: 20°C            Place of installation: in the open            Altitude: below 1000m</p> <p><b>Gear Unit</b>            Parallel input shafts, solid output shaft with parallel keys, input shaft facing downwards, mounting position B53</p> <p><b>Selection steps:</b></p> <ol style="list-style-type: none"> <li><b>1. Determination of gearbox type:</b>            1.1 Calculation of the ratio: <math>i=n_1/n_2=1000/12.5=80</math>            1.2 Selection of gearbox type:            P2SB..-B53 selected(as per the ratio, input and output shafts).</li> <li><b>2. Determination of gearbox size:</b>            2.1 Calculation of the nominal power of gearbox:  <math>P_1=T_2 \cdot n_1 / (9550 \cdot i \cdot \eta)</math>            In the table of transmission capacity on P5, <math>\eta=0.93</math>  <math>P_1=T_2 \cdot n_1 / (9550 \cdot i \cdot \eta)</math>  <math>=68000 \times 1000 / (9550 \times 80 \times 0.93) = 95.7 \text{ kW}</math>  <math>P_{IN} \geq P_1 \times f_1 \times f_2 \times SF</math>            See P7, f1=1.5, and P5 f2=1 P8, SF=1  <math>P_{IN} \geq P_1 \times f_1 \times f_2 = 95.7 \times 1.5 \times 1 \times 1 = 143.6 \text{ kW}</math>            Selected from the table of transmission capacity: P2SB14-80-B53,            where <math>P_{IN}=149 \text{ kW}</math> <math>i_{ex}=78.8</math></li> <li>2.2 Check  <math>3.33 \times 95.7 = 318.681 \geq P_{IN}</math>, satisfied.</li> <li>2.3 Check of peak torque  <math>P_{IN}=149 \text{ kW} \geq TA \cdot n_1 \cdot f_3 / 9550</math>  <math>=2000 \times 1000 \times 0.5 / 9550 = 104.71 \text{ kW}</math>, satisfied.</li> <li><b>3. Check of thermal capacity</b>            Nominal power utilization=  <math>P_1/P_{IN}=95.7/149=0.642=64.2\%</math>  <math>So f14=0.9 ft=1.16</math>  <math>PG1 \times ft \times f14 = 94 \times 1.16 \times 0.9 = 100.32 \text{ kW} &gt; P_1</math>  <math>So no auxiliary cooling device is needed</math>            Lubrication: Dip</li> <li><b>4. The type selected:</b> P2SB14-80-B53</li> </ol>







1. 工作机额定功率P2的确定：  
 \* ) 按最大的扭矩确定额定功率。  
 \*\* ) 实际的服务系数应根据准确的载荷分类进行选择, 具体可咨询我司。  
 \*\*\* ) 检验热容量是绝对必要的。
2. 所列各项系数均为经验值。使用这些系数的前提条件是, 所述机械设备应符合通常的设计规范和载荷条件。如遇特殊情况, 请及时与我们取得联系。
3. 对于那些未列入此表的工作机械, 请与我们联系。

1. Determination of nominal power of driven machine  
 \*) The normal power usually corresponds to max. torque  
 \*\*) The actual service factors should comply with the actually classified loads.  
 For more details, please consult us.  
 \*\*\*) A check for thermal capacity is absolutely necessary.
2. The factors listed above are empirical values only. Prerequisite for their applications is that the machinery and equipment correspond to generally accepted design and load specifications. In case of deviations, please consult us.
3. For driven machines not listed in the table, please consult us.

表2 齿轮箱可靠度系数	
一般设备, 齿轮箱失效后仅仅引起单机停产, 并且更换零部件比较容易, 损失较小	1. 0≤SF≤1. 3
重要设备, 齿轮箱失效后使生产线或者全厂停工, 停机事故损失比较大	1. 3<SF≤1. 5
高可靠度要求, 齿轮箱失效后可能造成重大停产事故, 造成极大的经济损失, 以及人身生命事故	1. 5<SF

Table 2 Factor for gearbox reliability	
Ordinary: single machine halts when gearbox fail, easy to replace spare parts and minor loss occurred.	1. 0≤SF≤1. 3
Important: a product line or an entire plant halts when gearbox fail, heavy loss.	1. 3<SF≤1. 5
Highly reliable: severe production problem happens when gearbox fail, enormous loss and life injuries.	1. 5<SF

表3 环境温度系数

Table 3 Thermal Factor

环境温度 Ambient Temperature	每小时工作周期 (ED) 百分比					Operating cycle per hour (ED) in %
	100%	80%	60%	40%	20%	
10°C	1. 14	1. 20	1. 32	1. 54	2. 04	
20°C	1. 00	1. 06	1. 16	1. 35	1. 79	
30°C	0. 87	0. 93	1. 00	1. 18	1. 56	
40°C	0. 71	0. 75	0. 82	0. 96	1. 27	
50°C	0. 55	0. 58	0. 64	0. 74	0. 98	







































**7.6.5 P2L..热容量  
(安装方位B52\B53\B54):**

**7.6.5 P2L.. (Mounting  
position B52\B53\B54):**

风速 Wind velocity	PG1	规格 Size														31~36		
		07	08	09	10	11	12	13	14	16	17	18	19/20	21/22	23/24	25/26	27/28	29/30
狭小空间 安装风速 $\geq 0.5 \text{m/s}$	Small confined spaces Wind velocity, $\geq 0.5 \text{m/s}$	9	12	14	18	22	29	34	46	52	64	70	83	99	121	141	169	200
大厅或大 车间安装 风速 $\geq 1.4 \text{m/s}$	Large halls or workshops Wind velocity, $\geq 1.4 \text{m/s}$	13	17	20	26	31	41	48	64	74	91	99	118	140	172	199	240	284
室外安装 风速 $\geq 3.7 \text{m/s}$	In the open Wind velocity $\geq 3.7 \text{m/s}$	18	23	28	35	42	56	65	87	100	123	133	159	190	233	269	324	384

**7.6.6 P2K..热容量  
(安装方位B52\B53\B54):**

**7.6.6 P2K.. (Mounting  
position B52\B53\B54):**

风速 Wind velocity	PG1	规格 Size														19/20
		07	08	09	10	11	12	13	14	16	17	18	19/20	19/20	19/20	
狭小空间 安装风速 $\geq 0.5 \text{m/s}$	Small confined spaces Wind velocity, $\geq 0.5 \text{m/s}$	8	10	12	15	18	24	28	38	44	53	58	69			
大厅或大 车间安装 风速 $\geq 1.4 \text{m/s}$	Large halls or workshops Wind velocity, $\geq 1.4 \text{m/s}$	11	14	17	22	26	35	40	54	62	76	82	98			
室外安装 风速 $\geq 3.7 \text{m/s}$	In the open Wind velocity $\geq 3.7 \text{m/s}$	15	19	23	29	35	47	54	73	83	102	111	133			

**7.6.7 P3K..热容量  
(安装方位B52\B53\B54):**

**7.6.7 P3K.. (Mounting  
position B52\B53\B54):**

风速 Wind velocity	PG1	规格 Size														31~36	
		09	10	11	12	13	14	16	17	18	19/20	21/22	23/24	25/26	27/28	29/30	
狭小空间 安装风速 $\geq 0.5 \text{m/s}$	Small confined spaces Wind velocity, $\geq 0.5 \text{m/s}$	10	12	15	20	23	31	35	43	47	56	67	82	95	109	125	
大厅或大 车间安装 风速 $\geq 1.4 \text{m/s}$	Large halls or workshops Wind velocity, $\geq 1.4 \text{m/s}$	14	17	21	28	33	44	50	61	66	79	95	116	106	125	144	
室外安装 风速 $\geq 3.7 \text{m/s}$	In the open Wind velocity $\geq 3.7 \text{m/s}$	19	24	28	38	44	59	67	83	90	107	128	157	166	195	225	

注：其他安装方位热容量请来电咨询。

Note: Thermal capacity of other  
mounting positions on request.

## 8.输出轴径向力Fr2(N):

## 8.Radial force on output shaft:

n2N (r/min)	Fr2 (N)															
	07	08	09	10	11	12	13	14	16	17	18	19~20	21~22	23~24	25~26	27~28
56~71	4866	6813	9538	23353	32518	42407	34737	41183	72297	64454	69713	70477	99136	99347	123583	126071
50~56	5053	7075	9905	24252	33770	44039	36075	42768	75080	66935	72396	73190	102952	103171	128341	130925
45~50	5256	7632	10302	25223	35122	45803	37519	44481	78086	69616	75295	76121	107075	107302	133480	136167
40~45	5469	7942	10720	26249	36550	47665	39044	46289	81261	72446	78356	79215	111428	111665	138907	141703
35.5~40	5690	8264	11155	27314	38033	49599	40629	48167	84559	75386	81536	82430	115950	116196	144544	147454
31.5~35.5	5919	8595	11602	28408	39556	51585	42256	50096	87945	78404	84801	85731	120593	120849	150332	153358
28~31.5	6131	8903	12017	29423	40970	53429	43766	51887	91088	81207	87832	88795	124903	125169	155705	158840
25~28	6366	9245	12479	30556	42547	55486	45451	53884	94595	84333	91214	92214	129712	129988	161700	164955
22.4~25	6621	9615	12979	31779	44251	57708	47271	56042	98383	87710	94866	95906	134906	135193	168175	171560
20~22.4	6891	10006	13507	33071	46050	60054	49193	58320	102382	91276	98723	99805	140390	140689	175011	178534
18~20	7170	10411	14055	34413	47919	62491	51189	60687	106537	94980	102729	103856	146088	146398	182114	185780
16~18	7458	10829	14618	35791	49838	64993	53239	63117	110803	98783	106843	108014	151937	152260	189406	193219
14~16	7724	11215	15140	37071	51619	67316	55142	65373	114764	102314	110662	111875	157368	157703	196176	200125
12.5~14	8021	11648	15723	38498	53606	69908	57265	67890	119182	106253	114922	116182	163427	163774	203729	207830
11.2~12.5	8320	12082	16309	39933	55605	72514	59400	70421	123626	110215	119207	120514	169520	169880	211325	215578
≤11.2	8641	12547	16937	41471	57746	75306	61687	73132	128385	114458	123796	125153	176046	176420	219460	223878

备注：各规格更低的输出转速按以上最大的Fr2值。

Note: For lower output speed, apply the largest Fr2 value in each type.

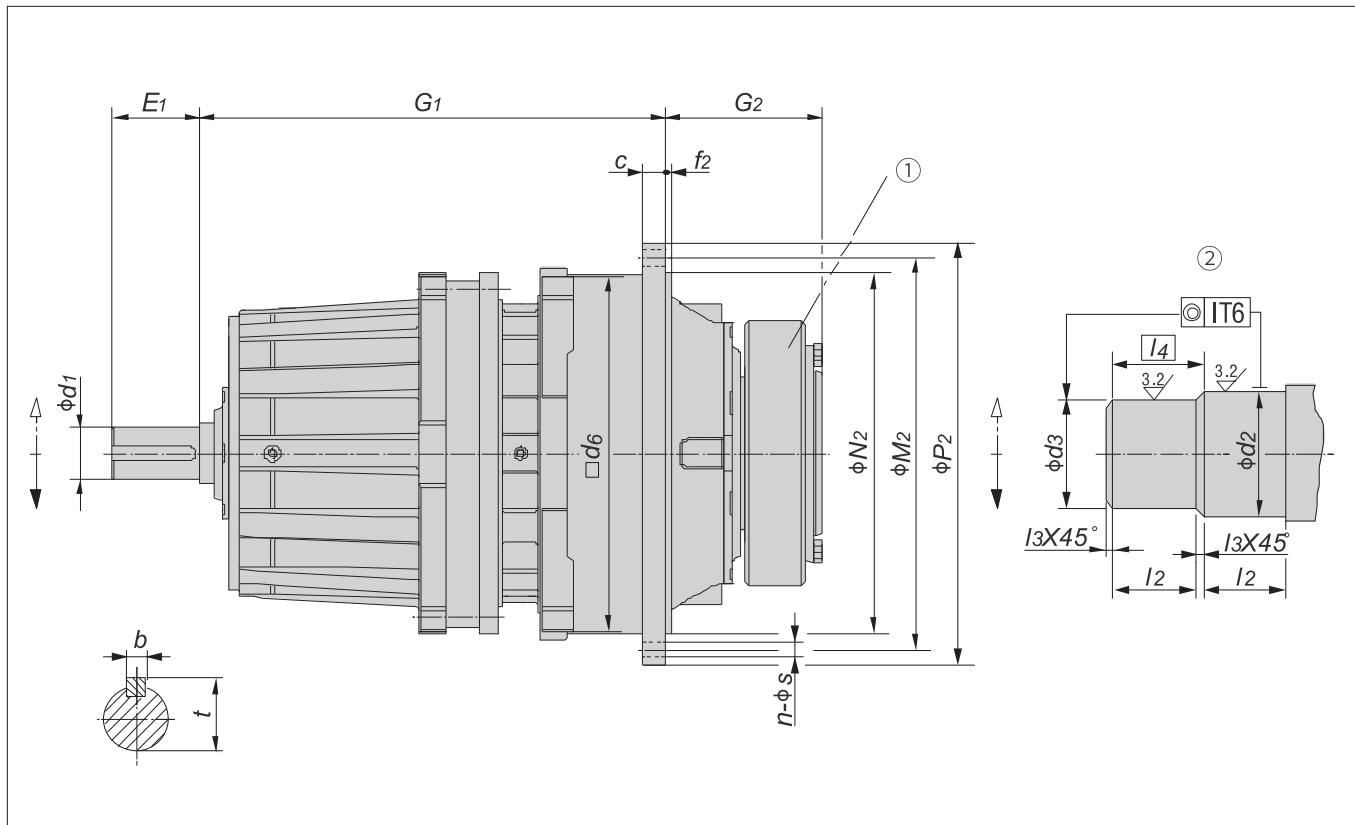
## 9 外形尺寸图表

### 9.1 齿轮箱尺寸图

### 9 Outline Dimensions:

#### 9.1 Gearbox:

P2NA..

 $iN=25\dots40$ 

P2NA.. Size	Nominal output torque T2N (N·m)	Input shaft				c	d2	d3	d6	f2	G1	G2	l2	l3	I4	M2	N2	P2	Flange bolts		Weight (kg)
		d1	E1	b	t																n
07	10 000	40m6	80	12	43	18	90h6	85h6	/	5	362	135	55	2.5	57.5	300	270h7	335	16	18	106
08	15 000	40m6	80	12	43	22	100h6	95h6	/	6	375	146	60	2.5	62.5	340	305h7	375	20	18	137
09	22 000	55m6	90	16	59	24	120h6	115h6	356	6±1.5	469	165	65	2.5	67.5	388	350h7	428	24	18	145
10	31 000	55m6	90	16	59	28	130h6	125h6	400	8±1.5	489	174	70	2.5	72.5	436	394h7	472	28	18	195
11	42 000	70m6	120	20	74.5	32	140h6	135h6	436	8±1.5	579	204	82.5	2.5	85.0	485	425h7	525	20	22	280
12	60 000	70m6	120	20	74.5	34	160h6	155h6	510	9±1.5	593	224	90	2.5	92.5	555	495h7	605	20	26	425
13	83 000	80m6	140	22	85	39	180g6	175g6	554	11±1.5	714	241	95	2.5	97.5	595	535h7	645	24	26	540
14	117 000	80m6	140	22	85	42	210g6	205g6	629	9	737	278	105	2.5	107.5	665	610h7	720	32	26	805
16	160 000	95m6	160	25	100	44	230g6	225g6	680	10	851	285	110	2.5	112.5	715	660h7	770	36	26	1030
17	202 000	95m6	160	25	100	50	250g6	245g6	775	10	877	294	120	2.5	122.5	830	750h7	895	24	33	1500
18	244 000	110m6	180	28	116	50	260g6	255g6	815	10	1006	303	120	2.5	122.5	865	785h7	930	32	33	1900
19	295 000	110m6	180	28	116	56	280g6	275g6	870	12	1029.5	327.5	135	2.5	137.5	915	840h7	980	36	33	2000
20	354 000	110m6	180	28	116	56	300g6	295g6	870	12	1029.5	327.5	135	2.5	137.5	915	840h7	980	36	33	2100
21	392 000	120m6	210	32	127	62	310g6	305g6	960	24	1046	354	152	2.5	154.5	1025	935h7	1115	32	39	2650
22	450 000	120m6	210	32	127	62	330g6	325g6	960	24	1046	371	152	2.5	154.5	1025	935h7	1115	32	39	2800
23	513 000	130m6	210	32	137	76	350g6	345g6	1056	28	1150	380	164	2.5	166.5	1120	1025h7	1210	36	39	3450
24	592 000	130m6	210	32	137	76	360g6	355g6	1056	28	1150	380	164	2.5	166.5	1120	1025h7	1210	36	39	3900
25	684 000	140m6	240	36	148	74	380g6	375g6	1150	29	1241	407	180	2.5	182.5	1220	1115h7	1320	36	45	4750
26	763 000	140m6	240	36	148	74	400g6	395g6	1150	29	1241	407	180	2.5	182.5	1220	1115h7	1320	36	45	5150
27	852 000	150m6	240	36	158	81	430g6	425g6	1248	31	1379	453	191	2.5	193.5	1345	1215h7	1460	32	52	6100
28	950 000	150m6	240	36	158	81	450g6	445g6	1248	31	1379	453	191	2.5	193.5	1345	1215h7	1460	32	52	6550
29	1060 000	160m6	270	40	169	87	460g6	450g6	1355	34	1457	483	197.5	5	202.5	1450	1320h7	1565	36	52	7800
30	1200 000	160m6	270	40	169	87	480g6	470g6	1355	34	1457	483	197.5	5	202.5	1450	1320h7	1565	36	52	8300
31	1330 000	170m6	270	40	179	94	480g6	470g6	1443	36	1607	538	232	5	237.0	1545	1400h7	1665	32	62	10200
32	1500 000	170m6	270	40	179	94	510g6	500g6	1443	36	1607	538	232	5	237.0	1545	1400h7	1665	32	62	10700
33	1680 000	180m6	310	40	179	100	530g6	520g6	1536	36	1683	573	242	5	247.0	1635	1495h7	1755	36	62	12350
34	1920 000	180m6	310	45	190	100	570g6	560g6	1536	36	1683	573	242	5	247.0	1635	1495h7	1755	36	62	13150
35	2240 000	190m6	310	45	200	112	600g6	590g6	1720	40	1899	656	272	5	277.0	1825	1685h7	1945	40	62	17300
36	2600 000	190m6	310	45	200	112	640g6	630g6	1720	40	1899	656	272	5	277.0	1825	1685h7	1945	40	62	18400

注: \*不包括锁紧盘和润滑油的重量。

Note: \*Weight without shrink disk and oil.

① 锁紧盘

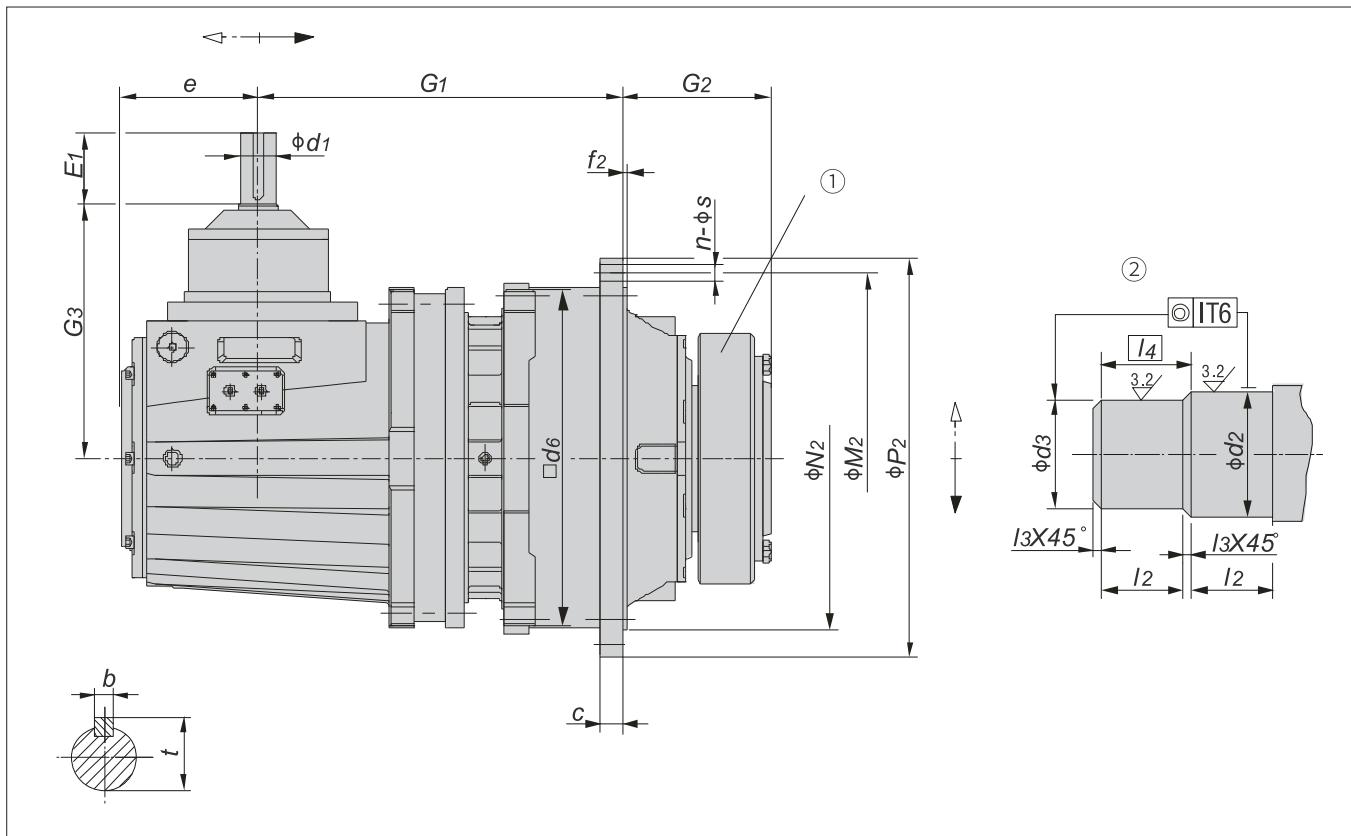
① Shrink disk

② 被驱动轴

② Shaft end of driven machine

P2LA..

iN=31.5...100



P2LA.. Size	Nominal output torque $T_{2N}$ (N · m)	Input shaft							c	d2	d3	d6	e	f2	G1	G2	G3	l2	l3	l4	M2	N2	P2	Flange bolts		Weight (kg)															
		iN≤90			iN≥100																				n	s															
		d1	E1	b	t	d1	E1	b																																	
07	10 000	45k6	110	14	48.5	35k6	80	10	38	18	90h6	85h6	\	140	5	366	135	260	55	2.5	57.5	300	270h7	335	16	18	153														
08	15 000	45k6	110	14	48.5	35k6	80	10	38	22	100h6	95h6	\	140	6	379	146	260	60	2.5	62.5	340	305h7	375	20	18	185														
09	22 000	50k6	100	14	53.5	40k6	80	12	43	24	120h6	115h6	356	185	6±1.5	425	165	305	65	2.5	67.5	388	350h7	428	24	18	159														
10	31 000	50k6	100	14	53.5	40k6	80	12	43	28	130h6	125h6	400	185	8±1.5	445	174	305	70	2.5	72.5	436	394h7	472	28	18	215														
11	42 000	60m6	110	18	64	50k6	100	14	53.5	32	140h6	135h6	436	210	8±1.5	501	204	350	82.5	2.5	85.0	485	425h7	525	20	22	310														
12	60 000	60m6	110	18	64	50k6	100	14	53.5	34	160h6	155h6	510	210	9±1.5	515	224	350	90	2.5	92.5	555	495h7	605	20	26	470														
13	83 000	75m6	135	20	79.5	60m6	110	18	64	39	180g6	175g6	554	250	11±1.5	619	241	415	95	2.5	97.5	595	535h7	645	24	26	595														
14	117 000	75m6	135	20	79.5	60m6	110	18	64	42	210g6	205g6	629	250	9	642	278	415	105	2.5	107.5	665	610h7	720	32	26	890														
16	160 000	85m6	165	22	90	70m6	140	20	74.5	44	230g6	225g6	680	295	10	705	285	490	110	2.5	112.5	715	660h7	770	36	26	1137														
17	202 000	85m6	165	22	90	70m6	140	20	74.5	50	250g6	245g6	775	295	10	731	294	490	120	2.5	122.5	830	750h7	895	24	33	1660														
18	244 000	95m6	165	25	100	75m6	140	20	79.5	50	260g6	255g6	815	350	10	882	303	605	120	2.5	122.5	865	785h7	930	32	33	2100														
19	295 000	95m6	165	25	100	75m6	140	20	79.5	56	280g6	275g6	870	350	12	905.5	327.5	605	135	2.5	137.5	915	840h7	980	36	33	2200														
20	354 000	95m6	165	25	100	75m6	140	20	79.5	56	300g6	295g6	870	350	12	905.5	327.5	605	135	2.5	137.5	915	840h7	980	36	33	2300														
21	392 000	115m6	205	32	122	90m6	170	25	95	62	310g6	305g6	960	400	24	996	354	700	152	2.5	154.5	1025	935h7	1115	32	39	2930														
22	450 000	115m6	205	32	122	90m6	170	25	95	62	330g6	325g6	960	400	24	996	371	700	152	2.5	154.5	1025	935h7	1115	32	39	3100														
23	513 000	115m6	205	32	122	90m6	170	25	95	76	350g6	345g6	1056	400	28	1055	380	700	164	2.5	166.5	1120	1025h7	1210	36	39	3800														
24	592 000	115m6	205	32	122	90m6	170	25	95	76	360g6	355g6	1056	400	28	1055	380	700	164	2.5	166.5	1120	1025h7	1210	36	39	4300														
25	684 000	140m6	245	36	148	110m6	210	28	116	74	380g6	375g6	1150	475	29	1138	407	835	180	2.5	182.5	1220	1115h7	1320	36	45	5250														
26	763 000	140m6	245	36	148	110m6	210	28	116	74	400g6	395g6	1150	475	29	1138	407	835	180	2.5	182.5	1220	1115h7	1320	36	45	5660														
27	852 000	140m6	245	36	148	110m6	210	28	116	81	430g6	425g6	1248	475	31	1272	453	835	191	2.5	193.5	1345	1215h7	1460	32	52	6680														
28	950 000	140m6	245	36	148	110m6	210	28	116	81	450g6	445g6	1248	475	31	1272	453	835	191	2.5	193.5	1345	1215h7	1460	32	52	7180														
29	1060 000	150m6	245	40	169	115m6	210	32	122	87	460g6	450g6	1355	530	34	1367	483	945	197.5	5	202.5	1450	1320h7	1565	36	52	8500														
30	1200 000	150m6	245	40	169	115m6	210	32	122	87	480g6	470g6	1355	530	34	1367	483	945	197.5	5	202.5	1450	1320h7	1565	36	52	9070														

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On request

注：\*不包括锁紧盘和润滑油的重量。

Note: \*Weight without shrink disk and oil.

① 锁紧盘

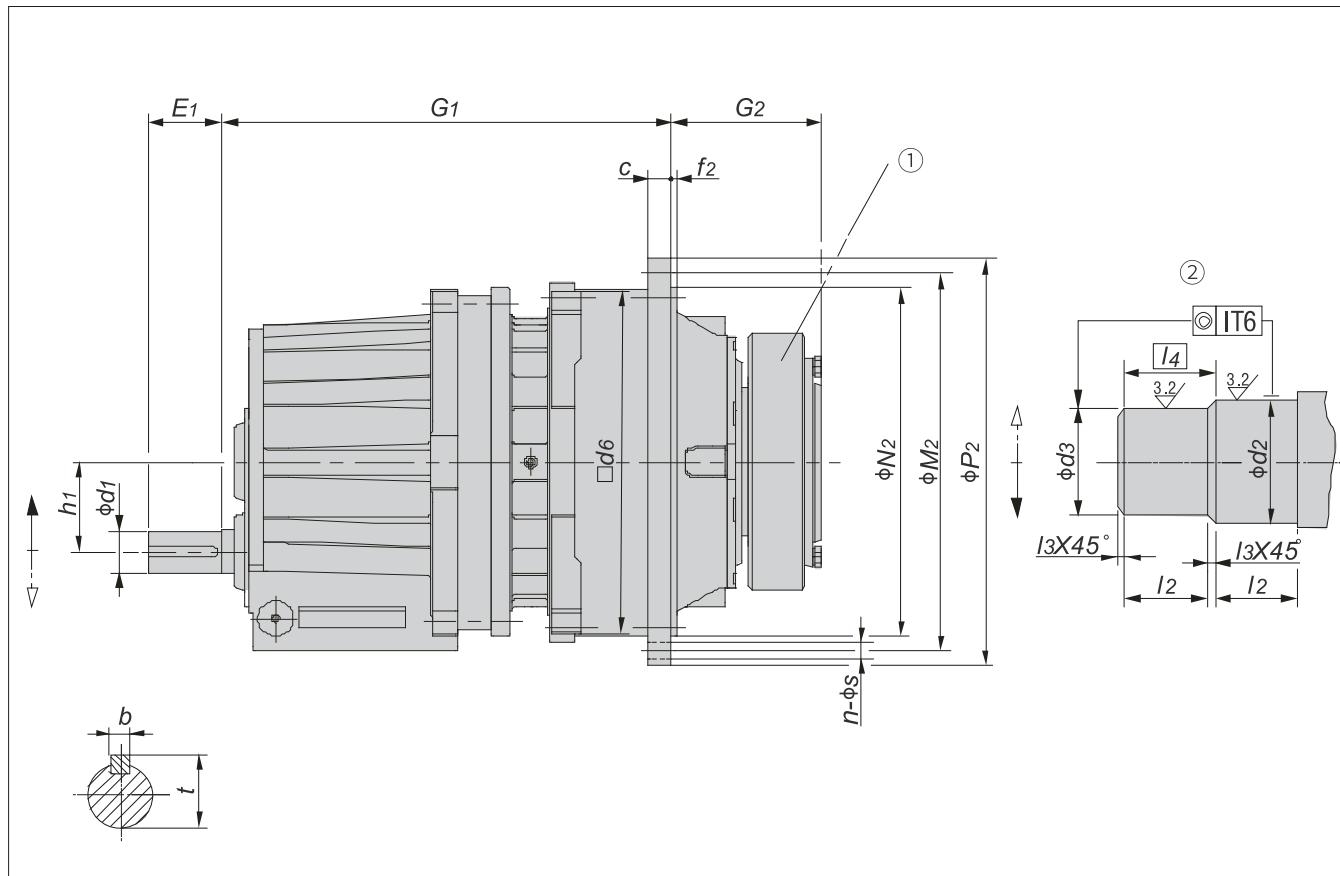
① Shrink disk

② 被驱动轴

② Shaft end of driven machine

P2SA..

iN=45...125



P2SA.. Size	Nominal output torque T2N (N · m)	Input shaft				c	d2	d3	d6	f2	G1	G2	h1	12	13	14	M2	N2	P2	Flange bolts		Weight (kg)
		d1	E1	b	t																	n
07	10 000	32k6	60	10	35	18	90h6	85h6	/	5	408	135	76	55	2.5	57.5	300	270h7	335	16	18	117
08	15 000	32k6	60	10	35	22	100h6	95h6	/	6	421	146	76	60	2.5	62.5	340	305h7	375	20	18	148
09	22 000	38k6	60	10	41	24	120h6	115h6	356	6 ± 1.5	469	165	90	65	2.5	67.5	388	350h7	428	24	18	160
10	31 000	38k6	60	10	41	28	130h6	125h6	400	8 ± 1.5	489	174	90	70	2.5	72.5	436	394h7	472	28	18	220
11	42 000	55m6	90	16	59	32	140h6	135h6	436	8 ± 1.5	579	204	115	82.5	2.5	85.0	485	425h7	525	20	22	310
12	60 000	55m6	90	16	59	34	160h6	155h6	510	9 ± 1.5	593	224	115	90	2.5	92.5	555	495h7	605	20	26	470
13	83 000	70m6	120	20	74.5	39	180g6	175g6	554	11 ± 1.5	714	241	140	95	2.5	97.5	595	535h7	645	24	26	600
14	117 000	70m6	120	20	74.5	42	210g6	205g6	629	9	737	278	140	105	2.5	107.5	665	610h7	720	32	26	900
16	160 000	80m6	140	22	85	44	230g6	225g6	680	10	851	285	170	110	2.5	112.5	715	660h7	770	36	26	1150
17	202 000	80m6	140	22	85	50	250g6	245g6	775	10	877	294	170	120	2.5	122.5	830	750h7	895	24	33	1650
18	244 000	90m6	160	25	95	50	260g6	255g6	815	10	1006	303	200	120	2.5	122.5	865	785h7	930	32	33	1950
19	295 000	90m6	160	25	95	56	280g6	275g6	870	12	1029.5	327.5	200	135	2.5	137.5	915	840h7	980	36	33	2400
20	354 000	90m6	160	25	95	56	300g6	295g6	870	12	1029.5	327.5	200	135	2.5	137.5	915	840h7	980	36	33	2500
21	392 000	100m6	180	28	106	62	310g6	305g6	960	24	1076	354	230	152	2.5	154.5	1025	935h7	1115	32	39	2900
22	450 000	100m6	180	28	106	62	330g6	325g6	960	24	1076	371	230	152	2.5	154.5	1025	935h7	1115	32	39	3100
23	513 000	120m6	210	32	127	76	350g6	345g6	1056	28	1175	380	265	164	2.5	166.5	1120	1025h7	1210	36	39	3800
24	592 000	120m6	210	32	127	76	360g6	355g6	1056	28	1175	380	265	164	2.5	166.5	1120	1025h7	1210	36	39	4100
25	684 000	130m6	210	32	137	74	380g6	375g6	1150	29	1291	407	300	180	2.5	182.5	1220	1115h7	1320	36	45	4950
26	763 000	130m6	210	32	137	74	400g6	395g6	1150	29	1291	407	300	180	2.5	182.5	1220	1115h7	1320	36	45	5350
27	852 000	140m6	240	36	148	81	430g6	425g6	1248	31	1429	453	320	191	2.5	193.5	1345	1215h7	1460	32	52	6800
28	950 000	140m6	240	36	148	81	450g6	445g6	1248	31	1429	453	320	191	2.5	193.5	1345	1215h7	1460	32	52	7200
29	1 060 000	150m6	240	36	158	87	460g6	450g6	1355	34	1507	483	360	197.5	5	202.5	1450	1320h7	1565	36	52	8500
30	1 200 000	150m6	240	36	158	87	480g6	470g6	1355	34	1507	483	360	197.5	5	202.5	1450	1320h7	1565	36	52	9000
31	1 330 000	160m6	270	40	169	94	480g6	470g6	1443	36	1662	538	400	232	5	237.0	1545	1400h7	1665	32	62	10500
32	1 500 000	160m6	270	40	169	94	510g6	500g6	1443	36	1662	538	400	232	5	237.0	1545	1400h7	1665	32	62	11200
33	1 680 000	170m6	270	40	179	100	530g6	520g6	1536	36	1743	573	400	242	5	247.0	1635	1495h7	1755	36	62	12700
34	1 920 000	170m6	270	40	179	100	570g6	560g6	1536	36	1743	573	400	242	5	247.0	1635	1495h7	1755	36	62	13500
35	2 240 000	180m6	310	45	190	112	600g6	590g6	1720	40	1960	656	442	272	5	277.0	1825	1685h7	1945	40	62	17800
36	2 600 000	180m6	310	45	190	112	640g6	630g6	1720	40	1960	656	442	272	5	277.0	1825	1685h7	1945	40	62	18900

注：\*不包括锁紧盘和润滑油的重量。

Note: \*Weight without shrink disk and oil.

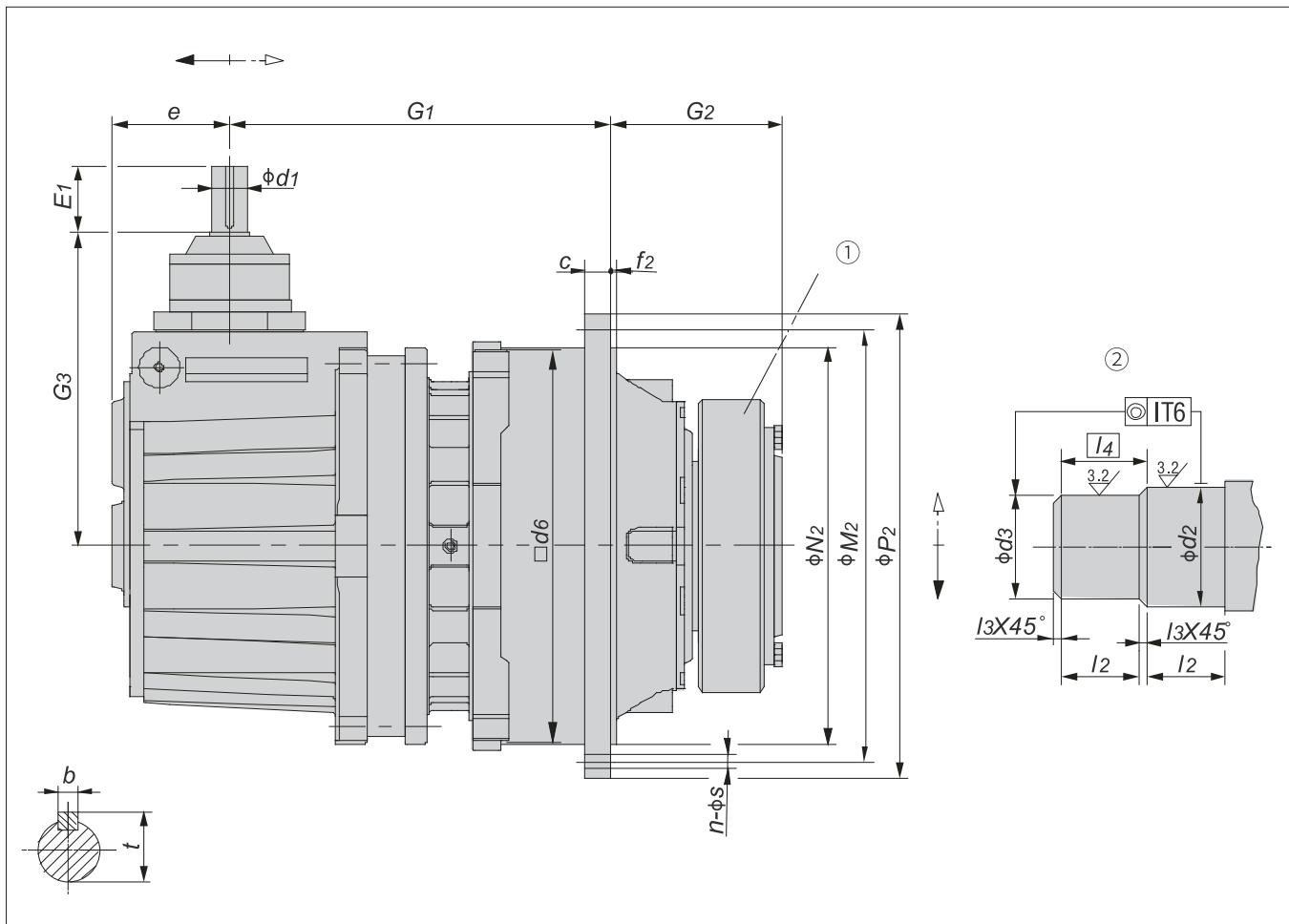
① 锁紧盘

① Shrink disk

② 被驱动轴

② Shaft end of driven machine

P2KA..

 $i_N = 112 \dots 500$ 

P2KA.. Size	Nominal output torque $T_{2N}$ (N · m)	Input shaft								c	d2	d3	d6	e	f2	G1	G2	G3	12	13	I4	M2	N2	P2	Flange bolts		Weight (kg)																
		i_N ≤ 360				i_N ≥ 400																			n																		
		d1	E1	b	t	d1	E1	b	t																																		
07	10 000	35k6	80	10	38	25k6	50	8	28	18	90h6	85h6	\	110	5	293.5	135	286	55	2.5	57.5	300	270h7	335	16	18	127																
08	15 000	35k6	80	10	38	25k6	50	8	28	22	100h6	95h6	\	110	6	306.5	146	286	60	2.5	62.5	340	305h7	375	20	18	159																
09	22 000	35k6	70	10	38	30k6	60	8	33	24	120h6	115h6	356	119	6±1.5	339	165	320	65	2.5	67.5	388	350h7	428	24	18	165																
10	31 000	35k6	70	10	38	30k6	60	8	33	28	130h6	125h6	400	119	8±1.5	359	174	320	70	2.5	72.5	436	394h7	472	28	18	227																
11	42 000	45k6	80	14	48.5	35k6	60	10	38	32	140h6	135h6	436	137	8±1.5	419	204	375	82.5	2.5	85	485	425h7	525	20	22	320																
12	60 000	45k6	80	14	48.5	35k6	60	10	38	34	160h6	155h6	510	137	9±1.5	433	224	375	90	2.5	92.5	555	495h7	605	20	26	484																
13	83 000	50k6	100	14	53.5	40k6	80	12	43	39	180g6	175g6	554	172	11±1.5	518.5	241	445	95	2.5	97.5	595	535h7	645	24	26	618																
14	117 000	50k6	100	14	53.5	40k6	80	12	43	42	210g6	205g6	629	172	9	541.5	278	445	105	2.5	107.5	665	610h7	720	32	26	927																
16	160 000	60m6	110	18	64	50k6	100	14	53.5	44	230g6	225g6	680	194	10	632	285	520	110	2.5	112.5	715	660h7	770	36	26	1184																
17	202 000	60m6	110	18	64	50k6	100	14	53.5	50	250g6	245g6	775	194	10	658	294	520	120	2.5	122.5	830	750h7	895	24	33	1700																
18	244 000	75m6	135	20	79.5	60m6	110	18	64	50	260g6	255g6	815	240	10	741.5	303	615	120	2.5	122.5	865	785h7	930	32	33	2010																
19	295 000	75m6	135	20	79.5	60m6	110	18	64	56	280g6	275g6	870	240	12	764.5	327.5	615	135	2.5	137.5	915	840h7	980	36	33	2470																
20	354 000	75m6	135	20	79.5	60m6	110	18	64	56	300g6	295g6	870	240	12	764.5	327.5	615	135	2.5	137.5	915	840h7	980	36	33	2550																
21 - 26	On request																																										

注: \*不包括锁紧盘和润滑油的重量。

Note: \*Weight without shrink disk and oil.

(1) 锁紧盘

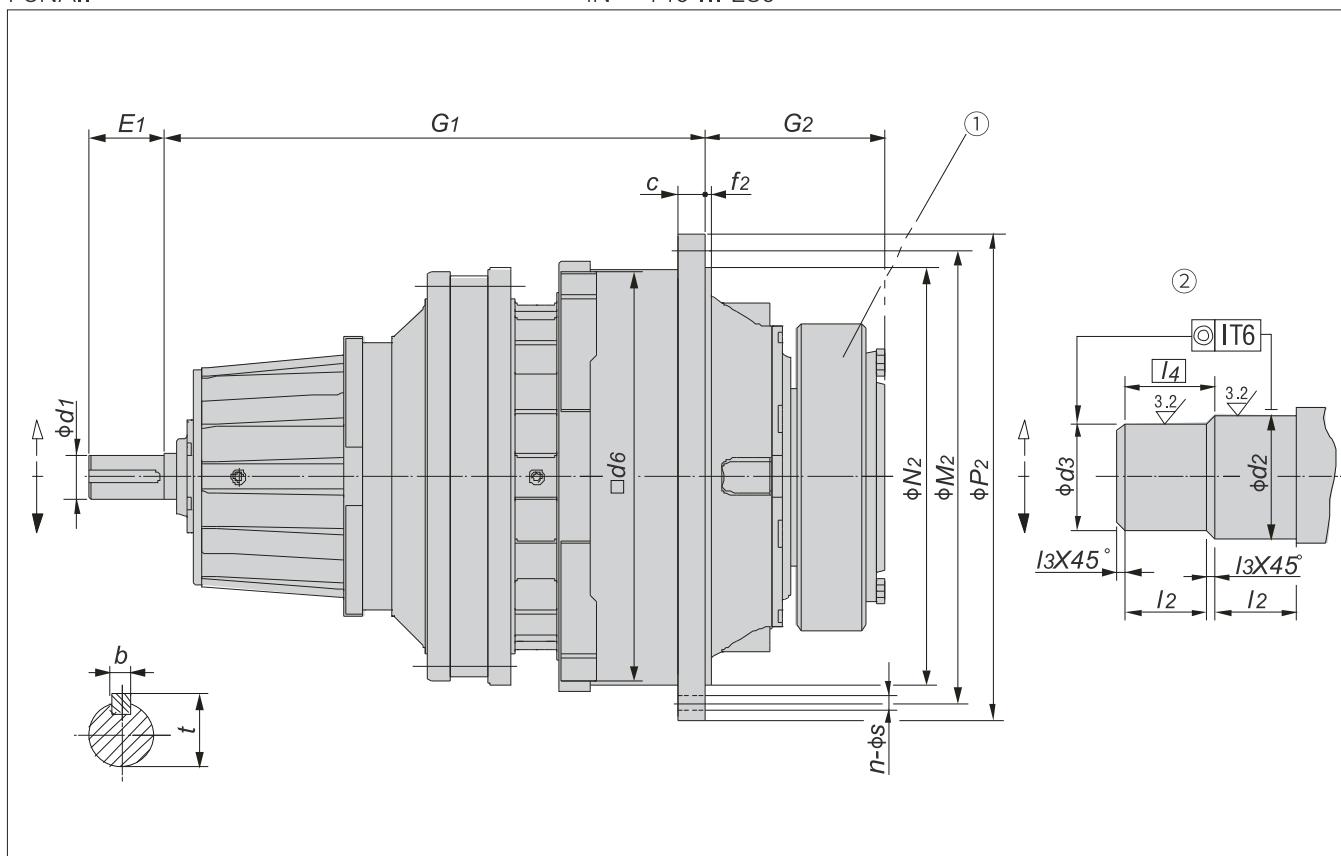
(1) Shrink disk

(2) 被驱动轴

(2) Shaft end of driven machine

P3NA..

iN = 140 ... 280



P3NA.. Size	Nominal output torque T <sub>2N</sub> (N • m)	Input shaft				c	d2	d3	d6	f2	G1	G2	12	13	14	M2	N2	P2	Flange bolts		Weight (kg)
		d1	E1	b	t																n
09	22 000	55m6	90	16	59	24	120h6	115h6	356	6±1.5	565	165	65	2.5	67.5	388	350h7	428	24	18	152
10	31 000	55m6	90	16	59	28	130h6	125h6	400	6±1.5	585	174	70	2.5	72.5	436	394h7	472	28	18	205
11	42 000	55m6	90	16	59	32	140h6	135h6	436	8±1.5	616	204	82.5	2.5	85.0	485	425h7	525	20	22	295
12	60 000	55m6	90	16	59	34	160h6	155h6	510	9±1.5	630	224	90	2.5	92.5	555	495h7	605	20	26	447
13	83 000	55m6	90	16	59	39	180g6	175g6	554	11±1.5	688	241	95	2.5	97.5	595	535h7	645	24	26	567
14	117 000	55m6	90	16	59	42	210g6	205g6	629	9	711	278	105	2.5	107.5	665	610h7	720	32	26	850
16	160 000	70m6	120	20	74.5	44	230g6	225g6	680	10	853	285	110	2.5	112.5	715	660h7	770	36	26	1085
17	202 000	70m6	120	20	74.5	50	250g6	245g6	775	10	879	294	120	2.5	122.5	830	750h7	895	24	33	1580
18	244 000	80m6	140	22	85	50	260g6	255g6	815	10	1013.5	303	120	2.5	122.5	865	785h7	930	32	33	2000
19	295 000	80m6	140	22	85	56	280g6	275g6	870	12	1036.5	327.5	135	2.5	137.5	915	840h7	980	36	33	2100
20	354 000	80m6	140	22	85	56	300g6	295g6	870	12	1036.5	327.5	135	2.5	137.5	915	840h7	980	36	33	2200
21	392 000	80m6	140	22	85	62	310g6	305g6	960	24	1093	354	152	2.5	154.5	1025	935h7	1115	32	39	2785
22	450 000	80m6	140	22	85	62	330g6	325g6	960	24	1093	371	152	2.5	154.5	1025	935h7	1115	32	39	2950
23	513 000	95m6	160	25	100	76	350g6	345g6	1056	28	1222	380	164	2.5	166.5	1120	1025h7	1210	36	39	3625
24	592 000	95m6	160	25	100	76	360g6	355g6	1056	28	1222	380	164	2.5	166.5	1120	1025h7	1210	36	39	4100
25	684 000	95m6	160	25	100	74	380g6	375g6	1150	29	1284.5	407	180	2.5	182.5	1220	1115h7	1320	36	45	5000
26	763 000	95m6	160	25	100	74	400g6	395g6	1150	29	1284.5	407	180	2.5	182.5	1220	1115h7	1320	36	45	5400
27	852 000	110m6	180	28	116	81	430g6	425g6	1248	31	1470	453	191	2.5	193.5	1345	1215h7	1460	32	52	6400
28	950 000	110m6	180	28	116	81	450g6	445g6	1248	31	1470	453	191	2.5	193.5	1345	1215h7	1460	32	52	6875
29	1 060 000	110m6	180	28	116	87	460g6	450g6	1355	34	1517	483	197.5	5	202.5	1450	1320h7	1565	36	52	8190
30	1 200 000	110m6	180	28	116	87	480g6	470g6	1355	34	1517	483	197.5	5	202.5	1450	1320h7	1565	36	52	8715
31	1 330 000	120m6	210	32	127	94	480g6	470g6	1433	36	1585	540	232	5	237.0	1545	1400h7	1665	32	62	10700
32	1 500 000	120m6	210	32	127	94	510g6	500g6	1443	36	1585	540	232	5	237.0	1545	1400h7	1665	32	62	11200
33	1 680 000	130m6	210	32	137	100	530g6	520g6	1536	36	1710	573	242	5	247.0	1635	1495h7	1755	36	62	12950
34	1 920 000	130m6	210	32	137	100	570g6	560g6	1536	36	1710	573	242	5	247.0	1635	1495h7	1755	36	62	13800

注：\*不包括锁紧盘和润滑油的重量。

Note: \*Weight without shrink disk and oil.

### ① 锁紧盘

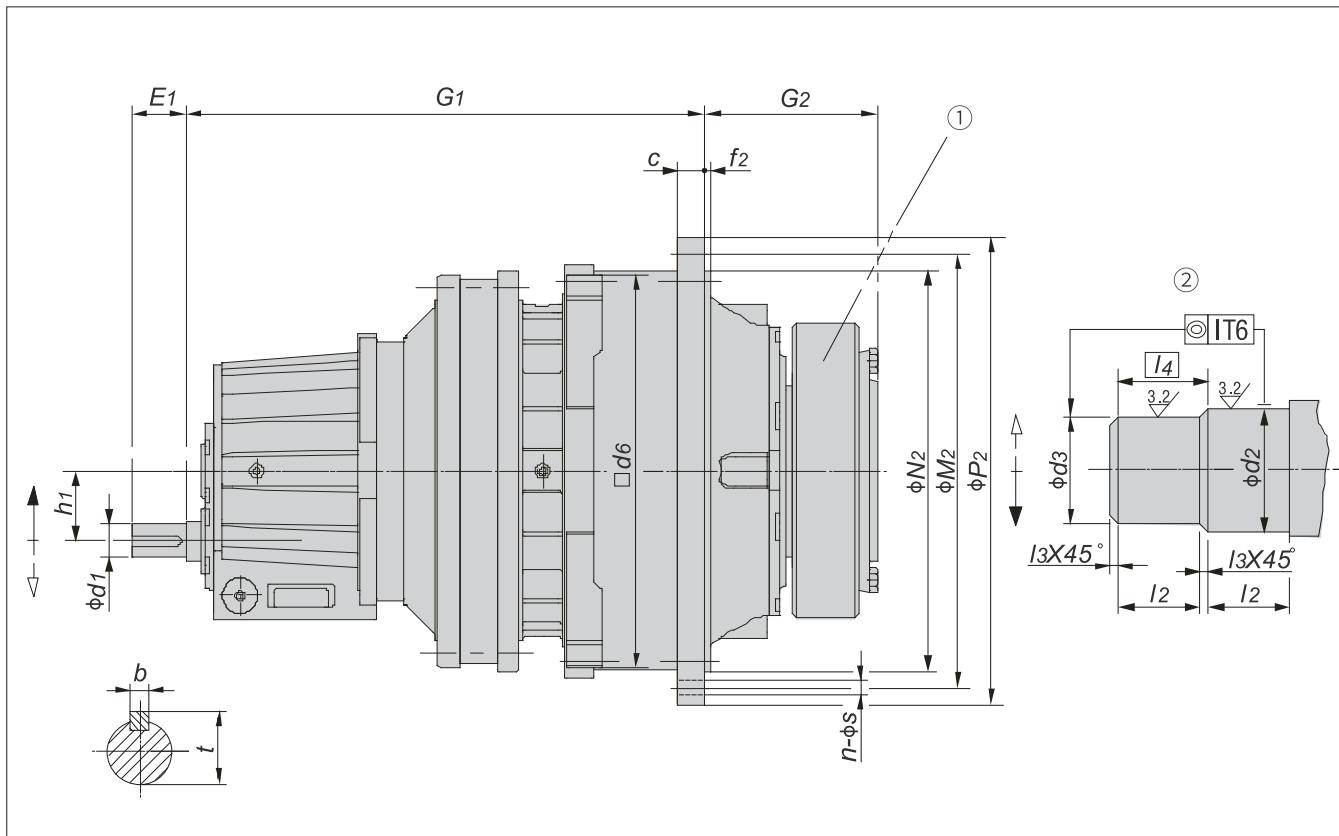
## ② 被驱动轴

### ① Shrink disk

## ② Shaft end of driven machine

P3SA..

iN=280...900



P3SA.. Size	Nominal output torque T2N (N · m)	Input shaft				c	d2	d3	d6	f2	G1	G2	h1	12	13	⑯	M2	N2	P2	Flange bolts		Weight (kg)				
		d1	E1	b	t																					
09	22 000	38k6	60	10	41	24	120h6	115h6	356	6±1.5	565	165	90	65	2.5	67.5	388	350h7	428	24	18	170				
10	31 000	38k6	60	10	41	28	130h6	125h6	400	8±1.5	585	174	90	70	2.5	72.5	436	394h7	472	28	18	230				
11	42 000	38k6	60	10	41	32	140h6	135h6	436	8±1.5	616	204	90	82.5	2.5	85.0	485	425h7	525	20	22	310				
12	60 000	38k6	60	10	41	34	160h6	155h6	510	9±1.5	630	224	90	90	2.5	92.5	555	495h7	605	20	26	460				
13	83 000	38k6	60	10	41	39	180g6	175g6	554	11±1.5	688	241	90	95	2.5	97.5	595	535h7	645	24	26	584				
14	117 000	38k6	60	10	41	42	210g6	205g6	629	9	711	278	90	105	2.5	107.5	665	610h7	720	32	26	875				
16	160 000	55m6	90	16	59	44	230g6	225g6	680	10	853	285	115	110	2.5	112.5	715	660h7	770	36	26	1115				
17	202 000	55m6	90	16	59	50	250g6	245g6	775	10	879	294	115	120	2.5	122.5	830	750h7	895	24	33	1625				
18	244 000	70m6	120	20	74.5	50	260g6	255g6	815	10	1013.5	303	140	120	2.5	122.5	865	785h7	930	32	33	2060				
19	295 000	70m6	120	20	74.5	56	280g6	275g6	870	12	1036.5	327.5	140	135	2.5	137.5	915	840h7	980	36	33	2160				
20	354 000	70m6	120	20	74.5	56	300g6	295g6	870	12	1036.5	327.5	140	135	2.5	137.5	915	840h7	980	36	33	2260				
21	392 000	70m6	120	20	74.5	62	310g6	305g6	960	24	1093	354	140	152	2.5	154.5	1025	935h7	1115	32	39	2870				
22	450 000	70m6	120	20	74.5	62	330g6	325g6	960	24	1093	371	140	152	2.5	154.5	1025	935h7	1115	32	39	3040				
23	513 000	80m6	140	22	85	76	350g6	345g6	1056	28	1222	380	170	164	2.5	166.5	1120	1025h7	1210	36	39	3730				
24	592 000	80m6	140	22	85	76	360g6	355g6	1056	28	1222	380	170	164	2.5	166.5	1120	1025h7	1210	36	39	4220				
25	684 000	80m6	140	22	85	74	380g6	375g6	1150	29	1284	407	170	180	2.5	182.5	1220	1115h7	1320	36	45	5150				
26	763 000	80m6	140	22	85	74	400g6	395g6	1150	29	1284	407	170	180	2.5	182.5	1220	1115h7	1320	36	45	5560				
27	852 000	90m6	160	25	95	81	430g6	425g6	1248	31	1470	453	200	191	2.5	193.5	1345	1215h7	1460	32	52	6580				
28	950 000	90m6	160	25	95	81	450g6	445g6	1248	31	1470	453	200	191	2.5	193.5	1345	1215h7	1460	32	52	7080				
29	1 060 000	90m6	160	25	95	87	460g6	450g6	1355	34	1517	483	200	197.5	5	202.5	1450	1320h7	1565	36	52	8400				
30	1 200 000	90m6	160	25	95	87	480g6	470g6	1355	34	1517	483	200	197.5	5	202.5	1450	1320h7	1565	36	52	8970				
31	1 330 000	100m6	180	28	106	94	480g6	470g6	1443	36	1617	538	230	232	5	237.0	1545	1400h7	1665	32	62	11000				
32	1 500 000	100m6	180	28	106	94	510g6	500g6	1443	36	1617	538	230	232	5	237.0	1545	1400h7	1665	32	62	11500				
33	1 680 000	120m6	210	32	127	100	530g6	520g6	1536	36	1735	573	265	242	5	247.0	1635	1495h7	1755	36	62	13300				
34	1 920 000	120m6	210	32	127	100	570g6	560g6	1536	36	1735	573	265	242	5	247.0	1635	1495h7	1755	36	62	14200				
35-36																										

On request

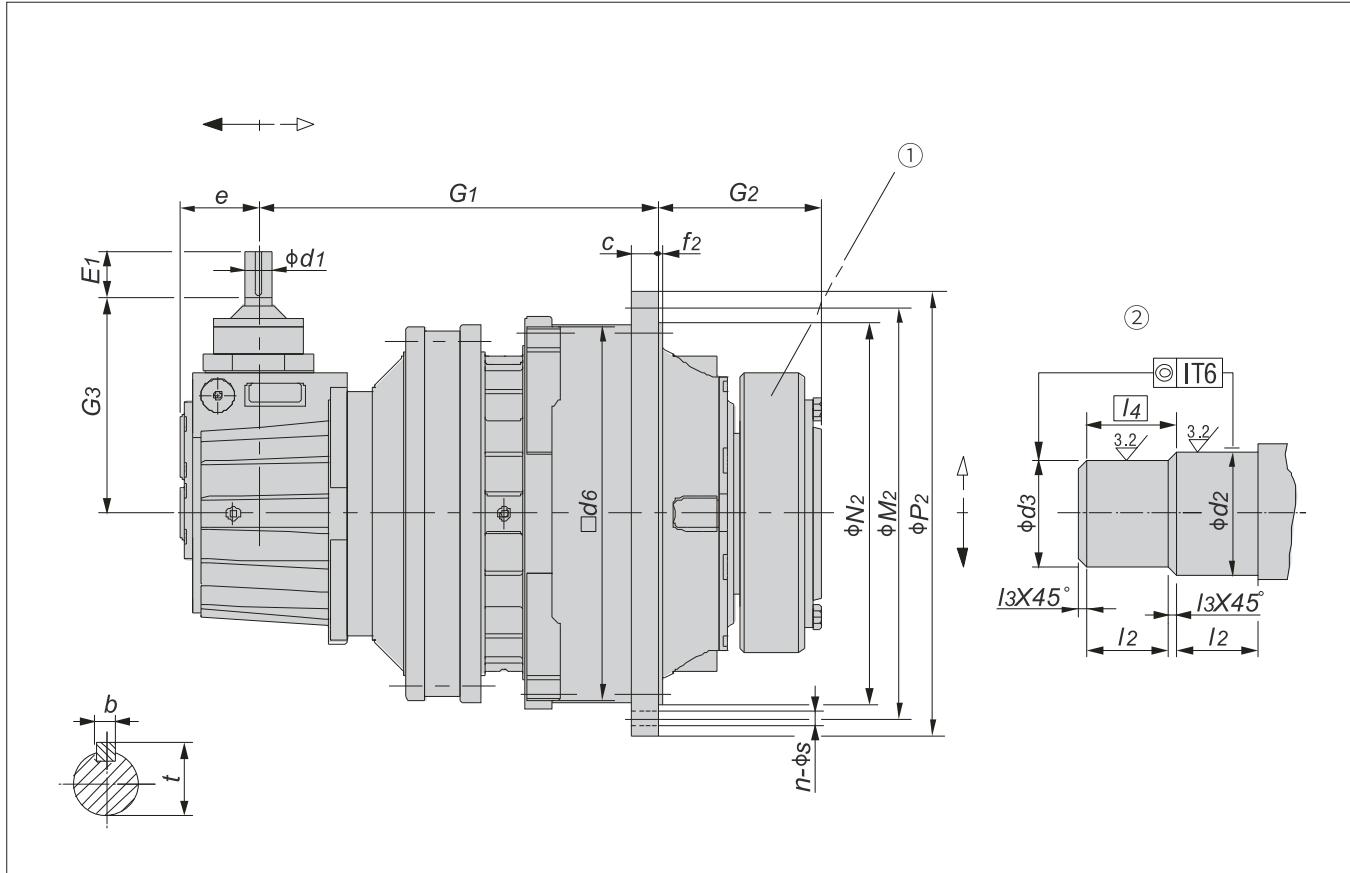
- 注：其他安装方位热容量请来电咨询。  
 ① 锁紧盘  
 ② 被驱动轴

Note: Thermal capacity of other mounting positions on request.

- ① Shrink disk  
 ② Shaft end of driven machine

P3KA..

iN=560...4000



P3KA.. Size	Nominal output torque T2N (N • m)	Input shaft							c	d2	d3	d6	e	f2	G1	G2	G3	l2	l3	[14]	M2	N2	P2	Flange bolts		Weight (kg)															
		in≤2000				in≥2240																			n	s															
		d1	E1	b	t	d1	E1	b																																	
09	22 000	35k6	70	10	38	30k6	60	8	33	24	120h6	115h6	356	119	6±1.5	435	165	320	65	2.5	67.5	388	350h7	428	24	18	180														
10	31 000	35k6	70	10	38	30k6	60	8	33	28	130h6	125h6	400	119	8±1.5	455	174	320	70	2.5	72.5	436	394h7	472	28	18	240														
11	42 000	35k6	70	10	38	30k6	60	8	33	32	140h6	135h6	436	119	8±1.5	486	204	320	82.5	2.5	85	485	425h7	525	20	22	315														
12	60 000	35k6	70	10	38	30k6	60	8	33	34	160h6	155h6	510	119	9±1.5	500	224	320	90	2.5	92.5	555	495h7	605	20	26	470														
13	83 000	35k6	70	10	38	30k6	60	8	33	39	180g6	175g6	554	119	11±1.5	558	241	320	95	2.5	97.5	595	535h7	645	24	26	595														
14	117 000	35k6	70	10	38	30k6	60	8	33	42	210g6	205g6	629	119	9	581	278	320	105	2.5	107.5	665	610h7	720	32	26	890														
16	160 000	45k6	80	14	48.5	35k6	60	10	38	44	230g6	225g6	680	137	10	693	285	375	110	2.5	112.5	715	660h7	770	36	26	1137														
17	202 000	45k6	80	14	48.5	35k6	60	10	38	50	250g6	245g6	775	137	10	719	294	375	120	2.5	122.5	830	750h7	895	24	33	1660														
18	244 000	50k6	100	14	53.5	40k6	80	12	43	50	260g6	255g6	815	172	10	818	303	445	120	2.5	122.5	865	785h7	930	32	33	2100														
19	295 000	50k6	100	14	53.5	40k6	80	12	43	56	280g6	275g6	870	172	12	841	327.5	445	135	2.5	137.5	915	840h7	980	36	33	2200														
20	354 000	50k6	100	14	53.5	40k6	80	12	43	56	300g6	295g6	870	172	12	841	327.5	445	135	2.5	137.5	915	840h7	980	36	33	2300														
21	392 000	50k6	100	14	53.5	40k6	80	12	43	62	310g6	305g6	960	172	24	897.5	354	445	152	2.5	154.5	1025	935h7	1115	32	39	2930														
22	450 000	50k6	100	14	53.5	40k6	80	12	43	62	330g6	325g6	960	172	24	897.5	371	445	152	2.5	154.5	1025	935h7	1115	32	39	3100														
23	513 000	60m6	110	18	64	50k6	100	14	53.5	76	350g6	345g6	1056	194	28	1003	380	520	164	2.5	166.5	1120	1025h7	1210	36	39	3800														
24	592 000	60m6	110	18	64	50k6	100	14	53.5	76	360g6	355g6	1056	194	28	1003	380	520	164	2.5	166.5	1120	1025h7	1210	36	39	4300														
25	684 000	60m6	110	18	64	50k6	100	14	53.5	74	380g6	375g6	1150	194	29	1065	407	520	180	2.5	182.5	1220	115h7	1320	36	45	5250														
26	763 000	60m6	110	18	64	50k6	100	14	53.5	74	400g6	395g6	1150	194	29	1065	407	520	180	2.5	182.5	1220	115h7	1320	36	45	5660														
27	852 000	75m6	135	20	79.5	60m6	110	18	64	81	430g6	425g6	1248	240	31	1205.5	453	615	191	2.5	193.5	1345	1215h7	1460	32	52	6680														
28	950 000	75m6	135	20	79.5	60m6	110	18	64	81	450g6	445g6	1248	240	31	1205.5	453	615	191	2.5	193.5	1345	1215h7	1460	32	52	7180														
29	1 060 000	75m6	135	20	79.5	60m6	110	18	64	87	460g6	450g6	1355	240	34	1252.5	483	615	197.5	5	202.5	1450	1320h7	1565	36	52	8500														
30	1 200 000	75m6	135	20	79.5	60m6	110	18	64	87	480g6	470g6	1355	240	34	1252.5	483	615	197.5	5	202.5	1450	1320h7	1565	36	52	9070														

注：其他安装方位热容量请来电咨询。

Note: Thermal capacity of other mounting positions on request.

### ① 锁紧盘

## ② 被驱动轴

### ① Shrink disk

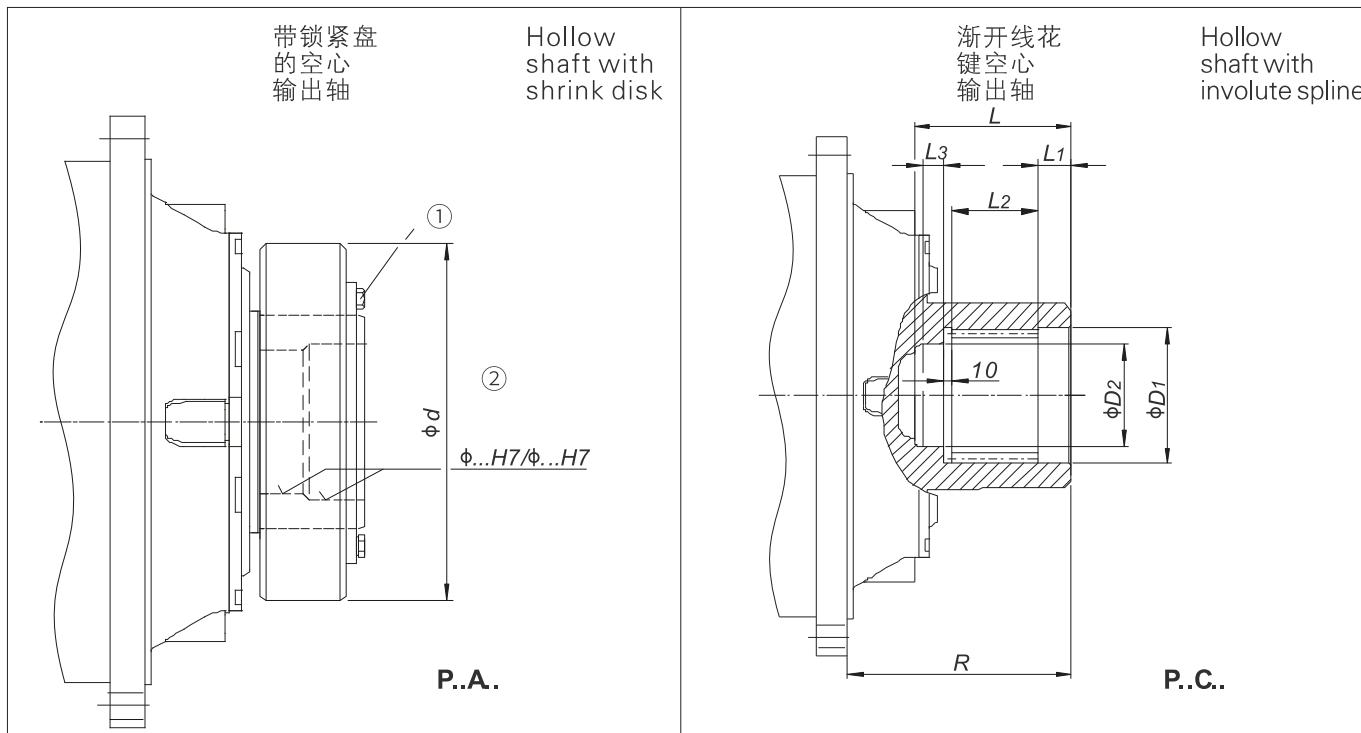
## ② Shaft end of driven machine

## 9.2 输出轴尺寸图

### 9.2.1 空心轴

9.2 Dimensions of output shafts:

### 9.2.1 Hollow shaft:



Size	Nominal output torque $T_{2N}$ (N · m)	Shrink disk				Hollow shaft with involute spline							
		Size	d	Bolts	Weight (kg)	Internal spline (DIN5480)		D1	D2	L	L1	L2	L3
07	10 000	SP2-125	215	M10	8.3	N90 x 3 x 30 x 28 x 9H	92H7	82H7	95	15	55	15	105
08	15 000	SP2-140	230	M12	10	N100 x 3 x 30 x 32 x 9H	102H7	92H7	105	15	65	15	118
09	22 000	SP2-155	263	M12	15.2	N120 x 5 x 30 x 22 x 9H	122H7	107H7	150	40	70	20	165
10	31 000	SP2-165	290	M16	21.5	N130 x 5 x 30 x 24 x 9H	132H7	117H7	160	40	80	20	174
11	42 000	SP2-185	320	M16	32.7	N140 x 5 x 30 x 26 x 9H	142H7	125H7	180	45	90	25	204
12	60 000	SP2-220	370	M16	53	N160 x 5 x 30 x 30 x 9H	162H7	145H7	190	45	100	25	223
13	83 000	SP2-240	405	M20	66	N180 x 5 x 30 x 34 x 9H	182H7	165H7	200	45	110	25	237
14	17 000	SP2-280	460	M20	103	N210 x 5 x 30 x 40 x 9H	212H7	195H7	215	45	125	25	264
16	160 000	SP2-300	485	M20	120	N240 x 8 x 30 x 28 x 9H	242H7	220H7	235	50	140	25	285
17	202 000	SP2-320	520	M20	138	N250 x 8 x 30 x 30 x 9H	252H7	230H7	250	50	150	30	290
18	244 000	SP2-340	570	M20	189	N260 x 8 x 30 x 31 x 9H	262H7	240H7	260	50	160	30	303
19	295 000	SP2-360	590	M20	207	N280 x 8 x 30 x 34 x 9H	282H7	260H7	270	50	170	30	327.5
20	354 000	SP2-380	640	M24	244	N300 x 8 x 30 x 36 x 9H	302H7	280H7	280	50	180	30	327.5
21	392 000	SP2-390	650	M24	249	N310 x 8 x 30 x 37 x 9H	312H7	290H7	310	60	190	40	354
22	450 000	SP2-420	670	M24	285	N330 x 8 x 30 x 40 x 9H	332H7	310H7	320	60	200	40	354
23	513 000	SP2-440	720	M24	357	N340 x 8 x 30 x 41 x 9H	342H7	320H7	320	60	200	40	348
24	592 000	SP2-460	770	M24	419	N360 x 8 x 30 x 44 x 9H	362H7	340H7	340	60	220	40	368
25	684 000	SP2-480	800	M24	492	N380 x 8 x 30 x 46 x 9H	382H7	360H7	350	60	230	40	372
26	763 000	SP2-500	850	M27	567	N400 x 8 x 30 x 48 x 9H	402H7	380H7	360	60	240	40	382
27	852 000	SP2-530	910	M27	744	N440 x 8 x 30 x 54 x 9H	442H7	420H7	370	60	250	40	423
28	950 000	SP2-560	940	M27	776	N450 x 8 x 30 x 55 x 9H	452H7	430H7	385	65	260	40	428
29	1 060 000	SP2-560	940	M27	736	N460 x 8 x 30 x 56 x 9H	462H7	440H7	400	65	270	45	433
30	1 200 000	SP2-590	960	M27	845	N480 x 8 x 30 x 58 x 9H	482H7	460H7	415	65	285	45	448
31	1 330 000	SP2-590	960	M27	835								
32	1 500 000	SP2-620	1020	M30	1064								
33	1 680 000	SP2-660	1070	M33	1178								
34	1 920 000	SP2-700	1140	M33	1345								
35	2 240 000	SP2-750	1150	M33	1346								
36	2 600 000	SP2-800	1230	M33	1646								

① 螺栓

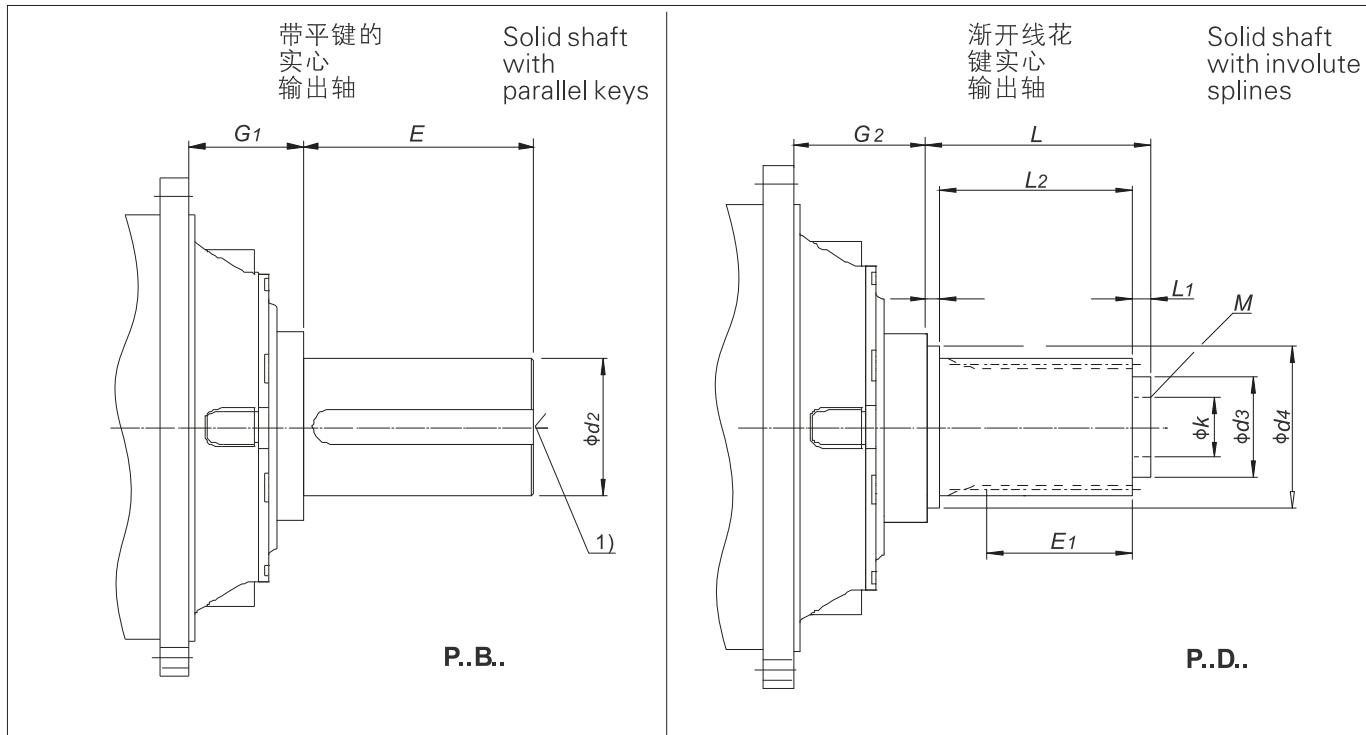
② 空心轴孔径

① Bolts

② Hollow shaft bore diameter

## 9.2.2 实心轴

## 9.2.2 Solid shaft:



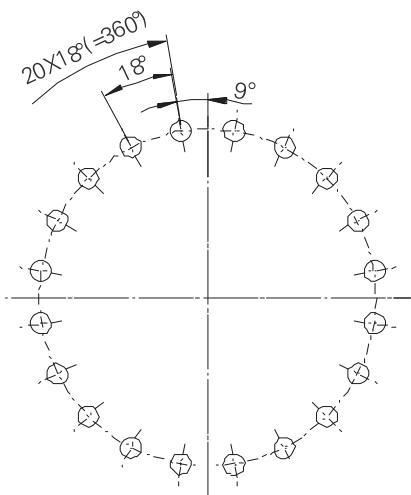
Size	Nominal output torque $T_{2N}$ (N · m)	Solid shaft with parallel key			Solid shaft with involute splines											
		$d_2$	$E$	$G_1$	External splines (DIN5480)			$d_3$	$d_4$	$E_1$	$G_2$	$k$	$L$	$L_1$	$L_2$	$L_3$
07	10 000	100	170	72	W100 x 3 x 30 x 32 x 8f	90k6	105k6	45	72	60	90	10	65	15	3 x M12 x 18	
08	15 000	110	180	80	W110 x 3 x 30 x 35 x 8f	100k6	115k6	55	80	70	100	10	75	15	3 x M12 x 18	
09	22 000	120n6	210	95	W130 x 5 x 30 x 24 x 8f	110k6	132k6	70	95	80	120	20	80	20	3 x M16 x 24	
10	31 000	130n6	210	95	W140 x 5 x 30 x 26 x 8f	120k6	142k6	80	95	90	130	20	90	20	3 x M16 x 24	
11	42 000	150n6	240	109	W160 x 5 x 30 x 30 x 8f	140k6	162k6	90	109	110	150	25	100	25	3 x M16 x 24	
12	60 000	160n6	270	106	W180 x 5 x 30 x 34 x 8f	90k6	182k6	100	106	130	160	25	110	25	3 x M16 x 24	
13	83 000	180n6	310	118	W200 x 5 x 30 x 38 x 8f	100k6	202k6	110	118	140	175	30	120	25	3 x M16 x 24	
14	117 000	210n6	350	139	W220 x 5 x 30 x 42 x 8f	120k6	222k6	125	139	160	195	30	135	30	3 x M16 x 24	
16	160 000	230n6	350	142	W250 x 8 x 30 x 30 x 8f	140k6	252k6	140	142	185	220	35	155	30	3 x M20 x 30	
17	202 000	250n6	400	139	W260 x 8 x 30 x 31 x 8f	155k6	262k6	150	139	200	240	40	165	35	3 x M20 x 30	
18	244 000	260n6	400	134	W280 x 8 x 30 x 34 x 8f	170k6	282k6	160	134	215	250	40	175	35	3 x M20 x 30	
19	295 000	280n6	450	148.5	W300 x 8 x 30 x 36 x 8f	180k6	302k6	170	148.5	225	260	40	185	35	3 x M20 x 30	
20	354 000	300n6	500	148.5	W310 x 8 x 30 x 37 x 8f	190k6	312k6	180	148.5	235	270	40	195	35	6 x M20 x 30	
21	392 000	310n6	500	158	W320 x 8 x 30 x 38 x 8f	200k6	322k6	190	158	250	280	40	205	35	6 x M20 x 30	
22	450 000	330n6	500	158	W340 x 8 x 30 x 41 x 8f	210k6	342k6	200	158	265	290	40	215	35	6 x M20 x 30	
23	513 000	350n6	550	175	W360 x 8 x 30 x 44 x 8f	230k6	362k6	200	175	275	290	40	215	35	6 x M20 x 30	
24	592 000	360n6	590	175	W380 x 8 x 30 x 46 x 8f	245k6	382k6	220	175	290	310	40	235	35	6 x M20 x 30	
25	684 000	380n6	590	182	W400 x 8 x 30 x 48 x 8f	260k6	402k6	230	182	310	320	40	245	35	6 x M24 x 36	
26	763 000	400n6	650	182	W420 x 8 x 30 x 51 x 8f	280k6	422k6	240	182	330	330	40	255	35	6 x M24 x 36	
27	852 000	430n6	690	196.5	W440 x 8 x 30 x 54 x 8f	310k6	442k6	250	196.5	370	340	40	265	35	6 x M24 x 36	
28	950 000	450n6	750	196.5	W450 x 8 x 30 x 55 x 8f	330k6	452k6	260	196.5	380	360	45	275	40	6 x M24 x 36	
29	1 060 000	460n6	750	209	W460 x 8 x 30 x 56 x 8f	340k6	462k6	270	209	390	370	45	285	40	6 x M24 x 36	
30	1 200 000	480n6	790	209	W480 x 8 x 30 x 58 x 8f	360k6	482k6	285	209	410	385	45	300	40	6 x M24 x 36	
31	1 330 000	500n6	790	232												
32	1 500 000	510n6	850	232												
33	1 690 000	530n6	900	251												
34	1 920 000	570n6	950	251												
35	2 240 000	600n6	1000	276												
36	2 600 000	640n6	1000	276												

1) 带平键的轴身中心孔见P57、58。

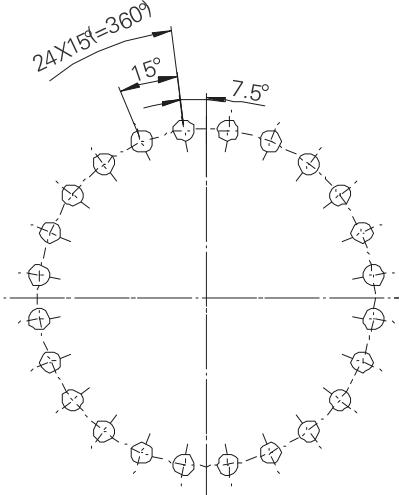
1) The central hole of shaft extention, see page 57, 58.

9.3 输出法兰孔布置图:

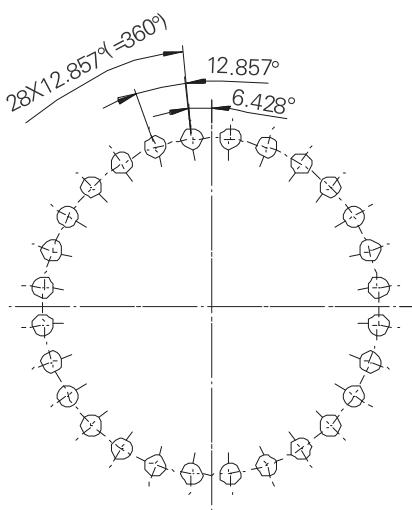
9.3 Hole pattern on output flanges:



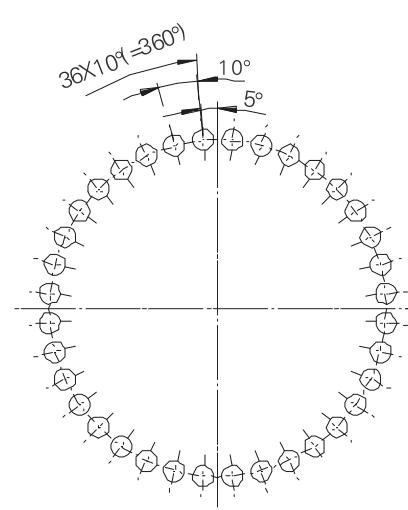
Size: 11, 12



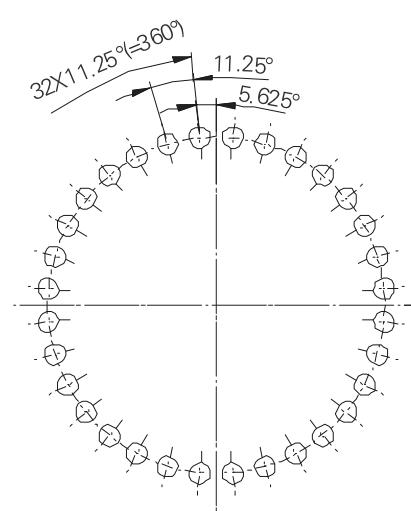
Size: 09, 13, 17



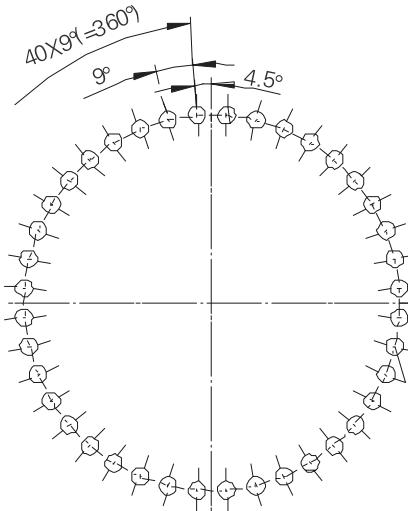
Size: 10



Size: 16, 19, 20, 23, 24, 25, 26, 29, 30, 33, 34



Size: 14, 18, 21, 22, 27, 28, 31, 32

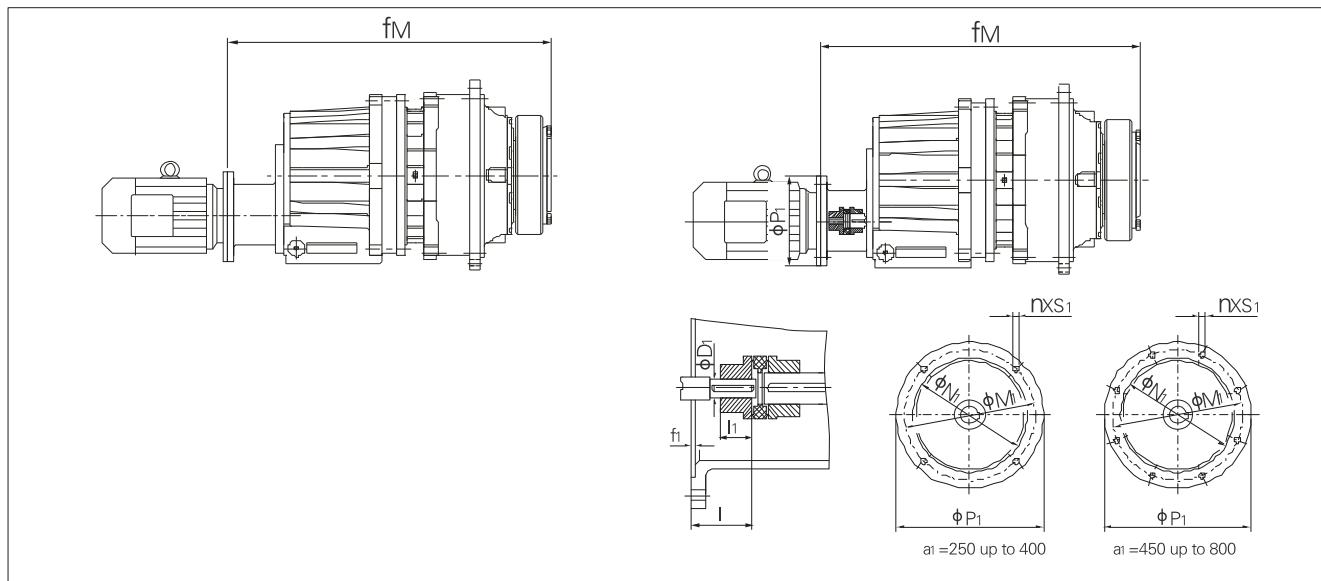


Size: 35, 36

## 10.法兰输入

## 10.Flange input:

P2S..



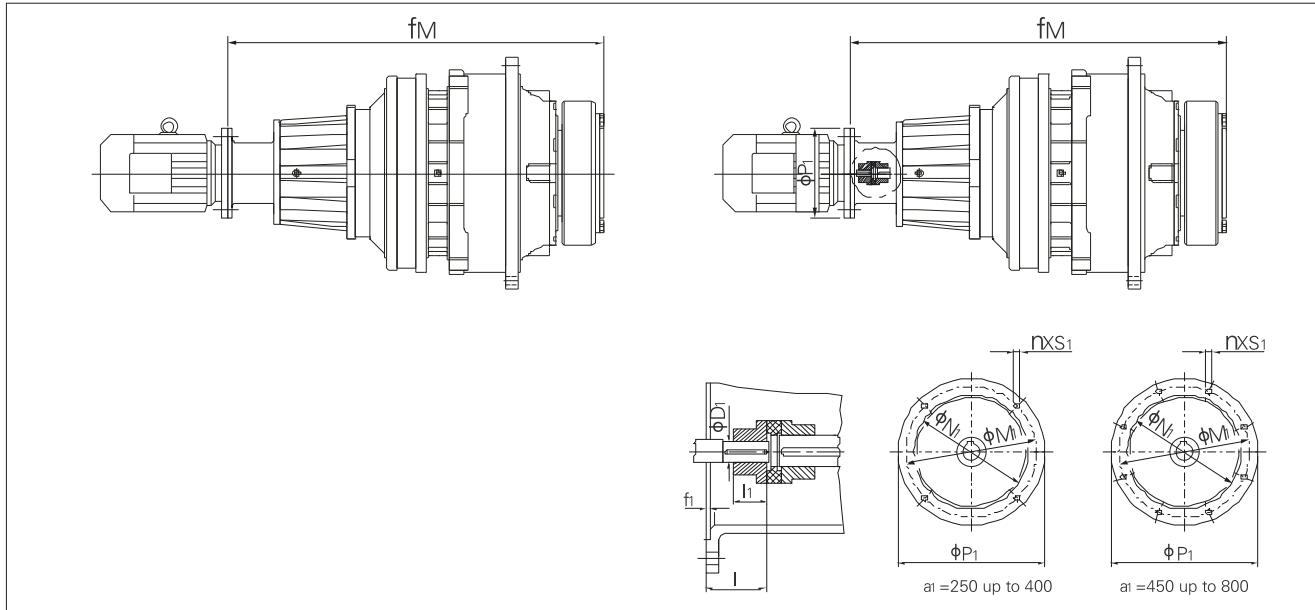
P2S..	Motor (M)*	Flange (F)**	D <sub>1</sub>	f <sub>1</sub>	f <sub>M</sub>	l	l <sub>1</sub>	M <sub>1</sub>	n	N <sub>1</sub>	P <sub>1</sub>	s <sub>1</sub>
07	132		38	6	708.5	80	50	265	4	230h7	300	M12
	160		42	6	743.5	110	65	300	4	250h7	350	M16
	180		48	6	743.5	110	65	300	4	250h7	350	M16
08	132		38	6	732.5	80	50	265	4	230h7	300	M12
	160		42	6	767.5	110	65	300	4	250h7	350	M16
	180		48	6	767.5	110	65	350	4	250h7	350	M16
09	160		42	6	832	110	75	300	4	250h7	350	M16
	180		48	6	832	110	75	300	4	250h7	350	M16
10	160		42	6	861	110	75	300	4	250h7	350	M16
	180		48	6	861	110	75	300	4	250h7	350	M16
11	160		42	6	1010	110	75	300	4	250h7	350	M16
	180		48	6	1010	110	75	300	4	250h7	350	M16
	200		55	7	1010	110	75	350	4	300h7	400	M16
12	160		42	6	1044	110	75	300	4	250h7	350	M16
	180		48	6	1044	110	75	300	4	250h7	350	M16
	200		55	7	1044	110	75	350	4	300h7	400	M16
13	225		60	7	1247	140	90	400	8	350h7	450	M16
	250		65	8	1247	140	90	500	8	450h7	550	M16
14	225		60	7	1307	140	90	400	8	350h7	450	M16
	250		65	8	1307	140	90	500	8	450h7	550	M16
16	250		65	7	1452	140	100	500	8	450h7	550	M16
	280		75	8	1452	140	100	500	8	450h7	550	M16
17	250		65	7	1487	140	100	500	8	450h7	550	M16
	280		75	8	1487	140	100	500	8	450h7	550	M16
18	315		80	11	1680	140	110	600	8	550h7	660	M20
19-20	315		80	11	1728	140	110	600	8	550h7	660	M20

注:(1)“\*”所选直连电机机座号所对应的功率应满足传动能力表;“\*\*”表格中所示的法兰为标准型号的法兰,如有异同请另咨询。

(2)侧面扭力臂组合,请咨询。

Note: (1) the power of the coupled motor in selection must be sufficient for the transmission capacity requirements; the flanges listed in the table are standard. Consult us if any deviation exists.  
 (2) For combinations with torque arm on one side, please consult us.

P3N..



P3N..	Motor (M)*	Flange (F)**	D1	f1	fM	l	l1	M1	n	N1	P1	s1
09	132	38	5	912	80	56	265	4	230h7	300	M12	
	160	42	6	960	110	80	300	4	250h7	350	M16	
	180	48	6	960	110	80	300	4	250h7	350	M16	
10	132	38	5	941	80	56	265	4	230h7	300	M12	
	160	42	6	989	110	80	300	4	250h7	350	M16	
	180	48	6	989	110	80	300	4	250h7	350	M16	
11	132	38	5	1002	80	56	265	4	230h7	300	M12	
	160	42	6	1050	110	80	300	4	250h7	350	M16	
	180	48	6	1050	110	80	300	4	250h7	350	M16	
12	132	38	5	1036	80	56	265	4	230h7	300	M12	
	160	42	6	1084	110	80	300	4	250h7	350	M16	
	180	48	6	1084	110	80	300	4	250h7	350	M16	
13	160	42	6	1159	110	80	300	4	250h7	350	M16	
	180	48	6	1159	110	80	300	4	250h7	350	M16	
	200	55	7	1159	110	80	350	4	300h7	400	M16	
14	160	42	6	1219	110	80	300	4	250h7	350	M16	
	180	48	6	1219	110	80	300	4	250h7	350	M16	
	200	55	7	1219	110	80	350	4	300h7	400	M16	
16	200	55	7	1400	110	90	350	4	300h7	400	M16	
	225	60	7	1430	140	90	400	8	350h7	450	M16	
17	200	55	7	1435	110	90	350	4	300h7	400	M16	
	225	60	7	1465	140	90	400	8	350h7	450	M16	
18	250	65	7	1636.5	140	100	500	8	450h7	550	M16	
	280	75	8	1636.5	140	100	500	8	450h7	550	M16	
19,20	250	65	7	1685	140	100	500	8	450h7	550	M16	
	280	75	8	1685	140	100	500	8	450h7	550	M16	

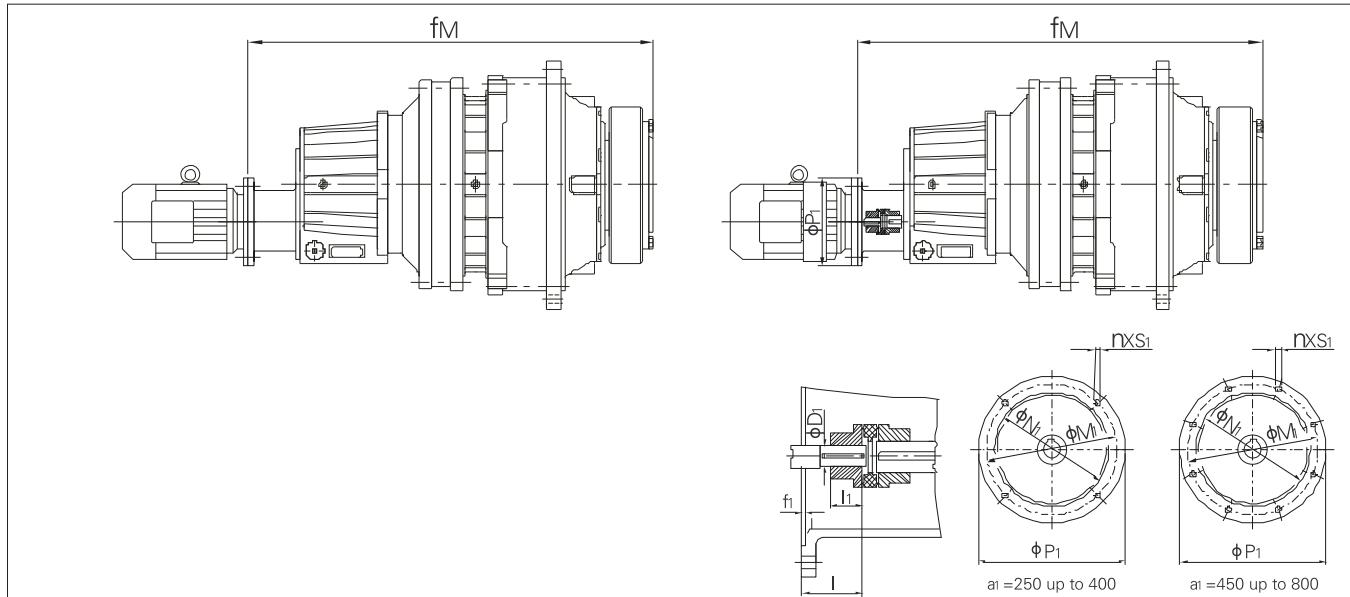
注(1)“\*”所选直连电机机座号所对应的功率应满足传动能力表;“\*\*”表格中所示的法兰为标准型号的法兰,如有异同请另咨询。

(2)侧面扭力臂组合,请咨询。

Note: (1) the power of the coupled motor in selection must be sufficient for the transmission capacity requirements; the flanges listed in the table are standard. Consult us if any deviation exists.

(2) For combinations with torque arm on one side, please consult us.

P3S..



P3S..	Motor (M)*	Flange (F)**	D1	f1	fM	l	l1	M1	n	N1	P1	s1
09	100	28	5	865	60	45	215	4	180 h7	250	M12	
	112	28	5	865	60	45	215	4	180 h7	250	M12	
	132	38	5	896	80	70	265	4	230 h7	300	M12	
	160	42	6	931	110	75	300	4	250 h7	350	M16	
10	100	28	5	894	60	45	215	4	180 h7	250	M12	
	112	28	5	894	60	45	215	4	180 h7	250	M12	
	132	38	5	925	80	70	265	4	230 h7	300	M12	
	160	42	6	957	110	75	300	4	250 h7	350	M16	
11	112	28	5	955	60	45	215	4	180 h7	250	M12	
	132	38	5	986	80	70	265	4	230 h7	300	M12	
	160	42	6	1018	110	75	300	4	250 h7	350	M16	
	180	48	6	1018	110	75	300	4	250 h7	350	M16	
12	112	28	5	989	60	45	215	4	180 h7	250	M12	
	132	38	5	1020	80	70	265	4	230 h7	300	M12	
	160	42	6	1052	110	75	300	4	250 h7	350	M16	
	180	48	6	1052	110	75	300	4	250 h7	350	M16	
13	132	38	5	1095	80	70	265	4	230 h7	300	M12	
	160	42	6	1127	110	75	300	4	250 h7	350	M16	
	180	48	6	1127	110	75	300	4	250 h7	350	M16	
14	132	38	5	1155	80	70	265	4	230 h7	300	M12	
	160	42	6	1187	110	75	300	4	250 h7	350	M16	
	180	48	6	1187	110	75	300	4	250 h7	350	M16	
16	160	42	6	1365	110	75	300	4	250 h7	350	M16	
	180	48	6	1365	110	75	300	4	250 h7	350	M16	
	200	55	7	1365	110	75	350	4	300 h7	400	M16	
17	160	42	6	1390	110	75	300	4	250 h7	350	M16	
	180	48	6	1390	110	75	300	4	250 h7	350	M16	
	200	55	7	1400	110	75	350	4	300 h7	400	M16	
18	180	48	6	1558.5	110	90	300	4	250 h7	350	M16	
	200	55	6	1570.5	110	90	350	4	300 h7	400	M16	
	225	60	7	1608.5	110	90	400	8	350 h7	450	M16	
	250	65	7	1608.5	110	90	500	8	450 h7	550	M16	
19, 20	180	48	6	1606	110	90	300	4	250 h7	350	M16	
	200	55	6	1618	110	90	350	4	300 h7	400	M16	
	225	60	7	1656	110	90	400	8	350 h7	450	M16	
	250	65	7	1656	110	90	500	8	450 h7	550	M16	

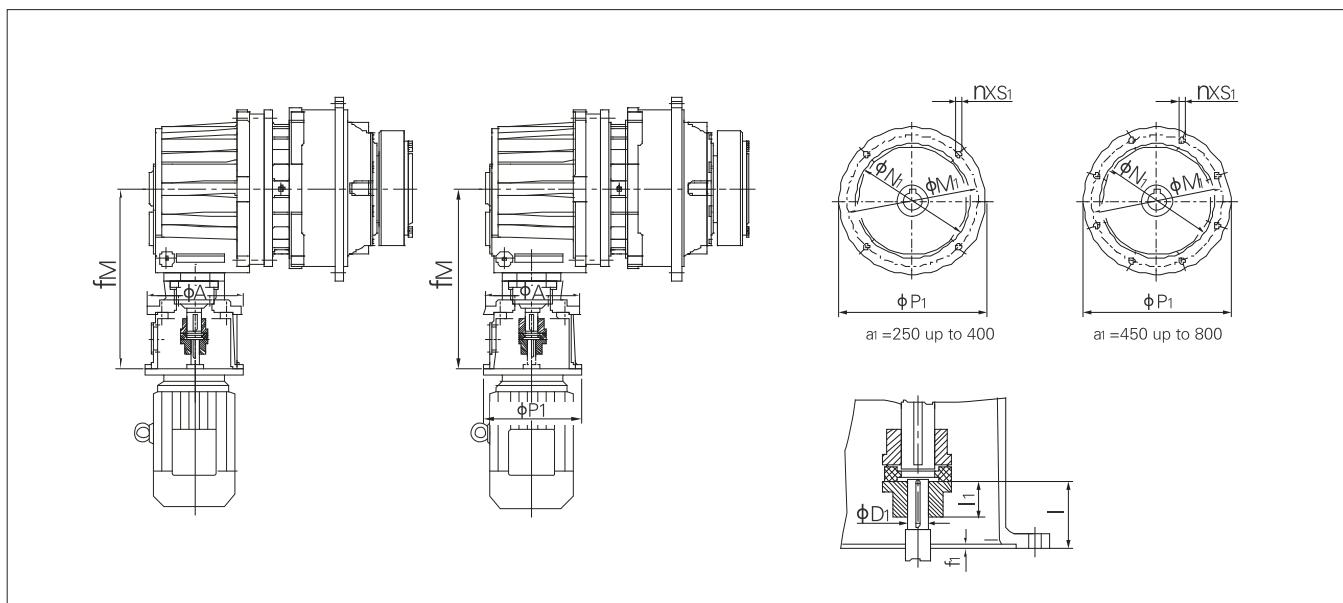
注:(1)“\*”所选直连电机机座号所对应的功率应满足传动能力表，“\*\*”表格中所示的法兰为标准型号的法兰，如有异同请另咨询。

(2)侧面扭力臂组合，请咨询。

Note: (1) the power of the coupled motor in selection must be sufficient for the transmission capacity requirements; the flanges listed in the table are standard. Consult us if any deviation exists.

(2) For combinations with torque arm on one side, please consult us.

P2K..



P2K..	Motor (M)*	Flange (F**)	A	D 1	f <sub>l</sub>	f <sub>M</sub>	l	l <sub>l</sub>	M 1	n	N1	P1	s1
07, 08	80	/	19	15	402	40	45	165	4	130h7	200	M10	
	90	/	24	15	402	50	45	165	4	130h7	200	M10	
	100	/	28	18	430	60	50	215	4	180h7	250	M12	
	112	/	28	18	430	60	50	215	4	180h7	250	M12	
	132	/	38	8	455	80	50	265	4	230h7	300	M12	
09, 10	132	250	38	5	486	80	70	265	4	230h7	300	M12	
	160	250	42	6	528	110	75	300	4	250h7	350	M16	
11, 12	160	300	42	6	593	110	75	300	4	250h7	350	M16	
	180	350	48	6	593	110	75	300	4	250h7	350	M16	
	200	350	55	7	593	110	75	350	4	300h7	400	M16	
13, 14	160	440	42	6	683	110	75	300	4	250h7	350	M16	
	180	440	48	6	683	110	75	300	4	250h7	350	M16	
	200	440	55	7	683	110	75	350	4	300h7	400	M16	
	225	440	60	7	715	140	80	400	8	350h7	450	M16	
	250	440	65	8	727	140	85	500	8	450h7	550	M16	
16, 17	200	440	55	7	770	110	80	350	4	300h7	400	M16	
	225	440	60	7	800	140	80	400	8	350h7	450	M16	
	250	440	65	8	812	140	85	500	8	450h7	550	M16	
	280	440	75	8	812	140	85	500	8	450h7	550	M16	
18, 19, 20	225	440	60	7	932	140	80	400	8	350h7	450	M16	
	250	440	65	8	932	140	85	500	8	450h7	550	M16	
	280	440	75	8	932	140	85	500	8	450h7	550	M16	
	315 *	440	80	11	967	170	100	600	8	550h7	660	M20	

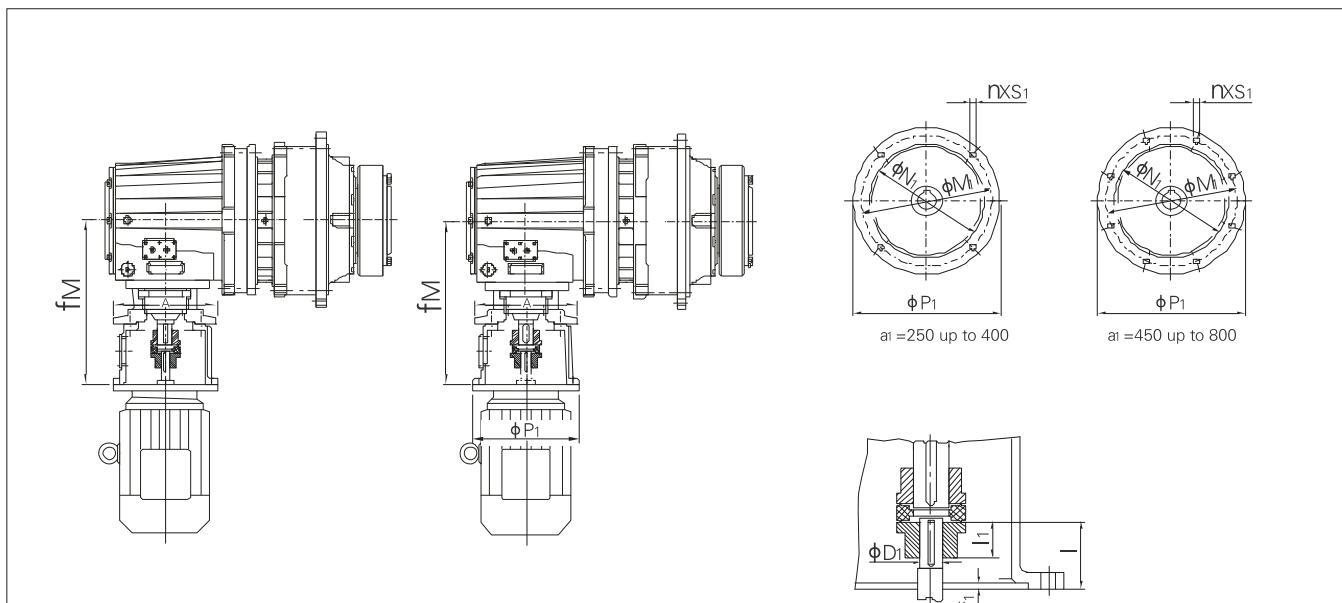
注:(1)“\*”所选直连电机机座号所对应的功率应满足传动能力表;“\*\*”表格中所示的法兰为标准型号的法兰,如有异同请另咨询。

(2)侧面扭力臂组合,请咨询。

Note: (1) the power of the coupled motor in selection must be sufficient for the transmission capacity requirements; the flanges listed in the table are standard. Consult us if any deviation exists.

(2) For combinations with torque arm on one side, please consult us.

P2L..



P2L..	Motor (M)*	Flange (F)**	A	D1	f1	fM	l1	1	M1	n	N1	P1	s1
07, 08	132	/	38	8	443	50	80	265	4	230h7	300	M12	
	160	/	42	8	497	65	110	300	4	250h7	350	M16	
	180	/	48	8	497	65	110	300	4	250h7	350	M16	
09, 10	160	440	42	6	543	75	110	300	4	250h7	350	M16	
	180	440	48	6	543	75	110	300	4	250h7	350	M16	
	200	440	55	7	543	75	110	350	4	300h7	400	M16	
	225	440	60	7	575	80	140	400	8	350h7	450	M16	
11, 12	200	440	55	7	600	75	110	350	4	300h7	400	M16	
	225	440	60	7	630	80	140	400	8	350h7	450	M16	
	250	440	65	8	642	85	140	500	8	450h7	550	M16	
13, 14	225	440	60	7	732	85	140	400	8	350h7	450	M16	
	250	440	65	8	732	85	140	500	8	450h7	550	M16	
	280	440	75	8	732	85	140	500	8	450h7	550	M16	
16, 17	280	600	75	8	842	100	140	500	8	450h7	550	M16	
	315*	650	80	11	872	100	170	600	8	550h7	660	M20	
18, 19, 20	315*	650	80	11	987	100	170	600	8	550h7	660	M20	
21, 22, 23, 24	315	650	80	11	1122	125	170	600	8	550h7	660	M20	
	355	650	95	11	1122	125	170	740	8	680h7	800	M20	

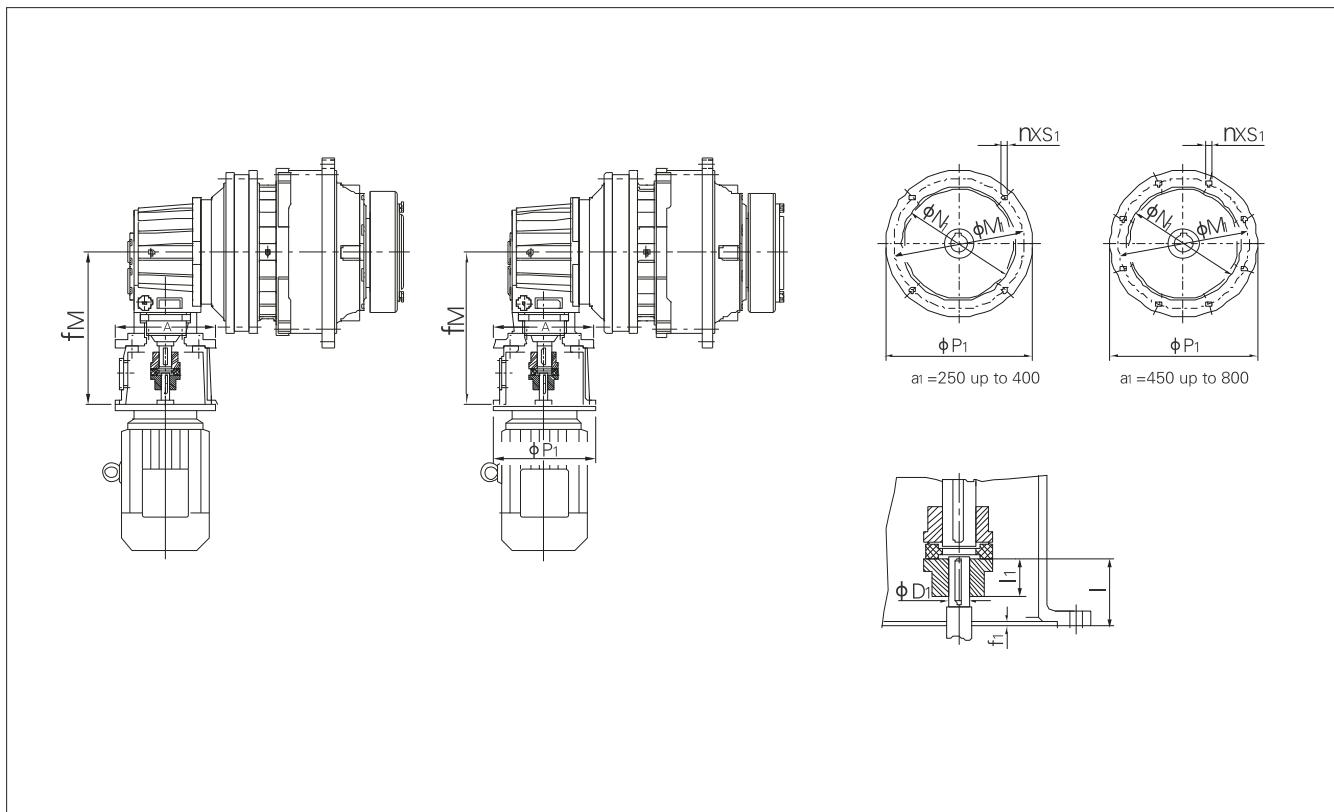
注:(1)“\*”所选直连电机机座号所对应的功率应满足传动能力表，“\*\*”表格中所示的法兰为标准型号的法兰，如有异同请另咨询。

(2)侧面扭力臂组合，请咨询。

Note: (1) the power of the coupled motor inselection must be sufficient for the transmission capacity requirements; the flanges listed in the table are standard. Consult us if any deviation exists.

(2) For combinations with torque arm on one side, please consult us.

P3K..



P3K	Motor (M) *	Flange (M) **	A	D1	f1	fM	l	11	M1	N1	n	P1	s1
09, 10	90	/	24	5	547	50	45	300	130	4	165	M10	
	100/112	/	28	6	547	60	45	300	180	4	215	M12	
	132	250	38	5	486	80	70	265	230h7	4	300	M12	
11, 12	90	/	24	5	547	50	45	300	130	4	165	M10	
	100/112	/	28	6	547	60	45	300	180	4	215	M12	
	132	250	38	5	486	80	70	265	230h7	4	300	M12	
	160	250	42	6	528	110	75	300	250h7	4	350	M16	
13, 14	90	/	24	5	547	50	45	300	130	4	165	M10	
	100/112	/	28	6	547	60	45	300	180	4	215	M12	
	132	250	38	5	486	80	70	265	230h7	4	300	M12	
	160	250	42	6	528	110	75	300	250h7	4	350	M16	
	180	250	48	6	528	110	75	300	250h7	4	350	M16	
16, 17	132	350	38	5	551	80	75	265	230h7	4	300	M12	
	160	350	42	6	593	110	75	300	250h7	4	350	M16	
	180	350	48	6	593	110	75	300	250h7	4	350	M16	
	200	350	55	7	593	110	75	350	300h7	4	400	M16	
18, 19, 20 21, 22	160	440	42	6	663	110	75	300	250h7	4	350	M16	
	180	440	48	6	663	110	75	300	250h7	4	350	M16	
	200	440	55	7	663	110	75	350	300h7	4	400	M16	
	225	440	60	7	695	140	80	400	350h7	8	450	M16	
	250	440	65	8	707	140	85	500	450h7	8	550	M16	
23, 24 25, 26	200	440	55	6	770	110	80	350	300h7	4	400	M16	
	225	440	60	7	800	140	80	400	350h7	8	450	M16	
	250	440	65	7	812	140	85	500	450h7	8	550	M16	
	280	440	65	8	812	140	85	500	450h7	8	550	M16	
27, 28 29, 30	225	440	60	7	932	140	85	400	350h7	8	450	M16	
	250	440	65	7	932	140	85	500	450h7	8	550	M16	
	280	440	75	8	932	140	85	500	450h7	8	550	M16	
	315 *	440	80	11	967	170	100	600	550h7	8	660	M20	

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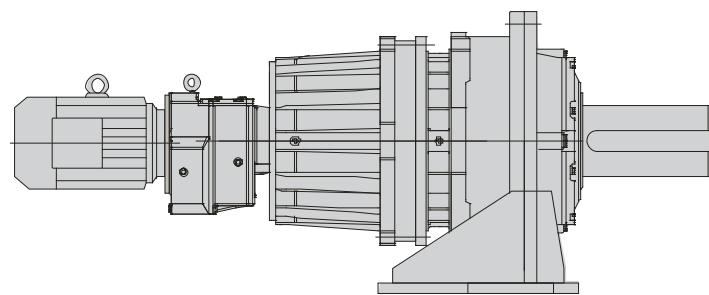
(2)侧面扭力臂组合,请咨询。

Note: (1) the power of the coupled motor in selection must be sufficient for the transmission capacity requirements; the flanges listed in the table are standard. Consult us if any deviation exists.

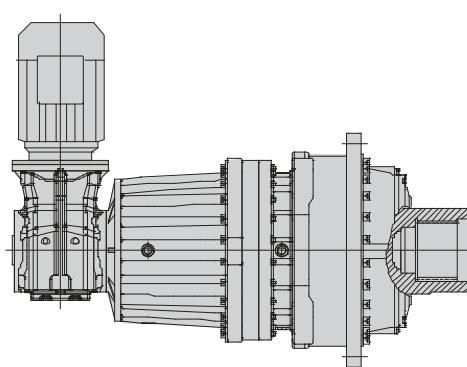
(2) For combinations with torque arm on one side, please consult us.

**11.组合型****11.Combi-type:**

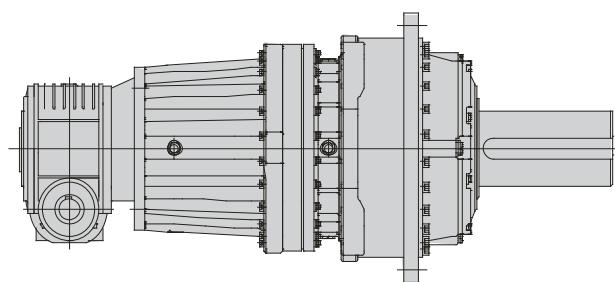
P../CR



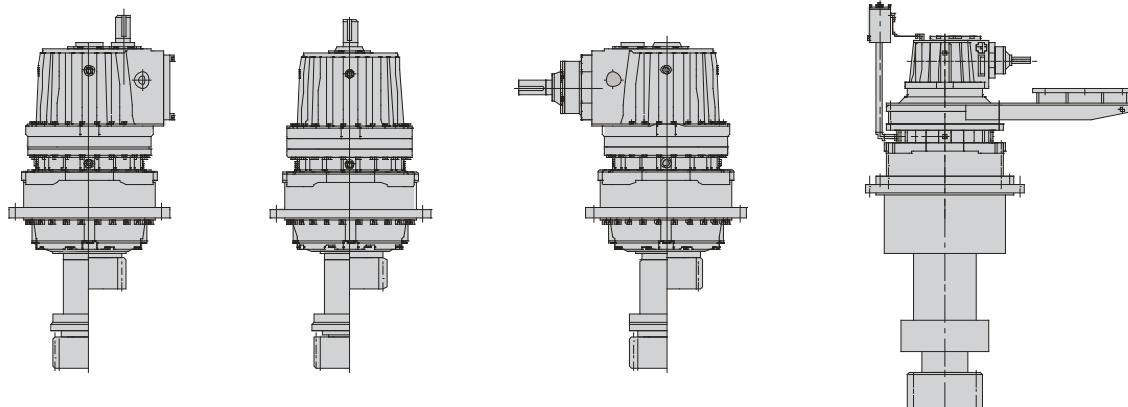
P../K



P../RV



P../TR



以上，详情来电咨询。

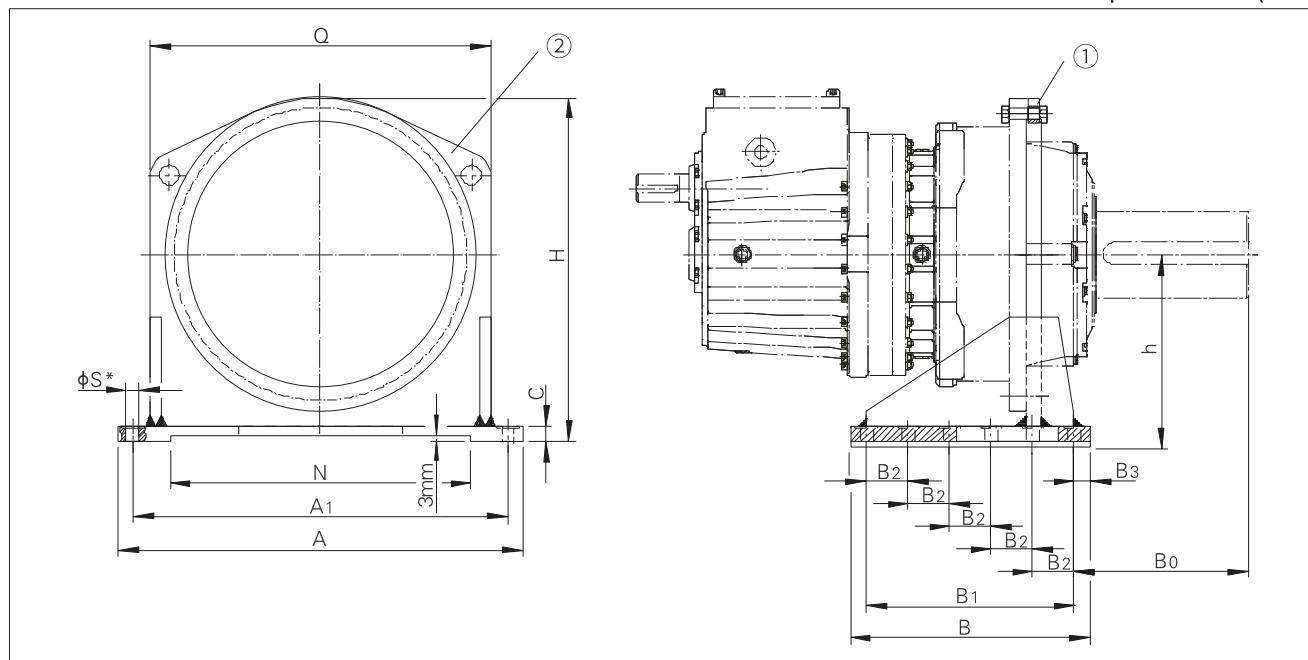
Above, combination upon request.

## 12 附件

### 12.1 输出支架 (附件代号B42)

### 12 Accessories:

### 12.1 Output Bracket(Code:B42):



Size	A	A1	B	B0	B1	B2	B3	C	h	H	N	Q	Hole		Weight (kg)
													S*	No.	
07	470	420	270	209	210	105	30	20	220	395	280	360	22	2 x 3	26
08	510	460	290	227	230	115	30	20	240	435	400	400	22	2 x 3	32
09	580	520	330	240	260	130	35	20	260	480	380	450	26	2 x 3	56
10	630	570	360	240	290	145	35	25	280	525	430	500	26	2 x 3	82
11	680	620	400	274	330	110	35	30	315	585	480	550	26	2 x 4	122
12	760	700	450	292	380	95	35	30	360	670	560	630	26	2 x 5	157
13	820	750	490	334	420	105	35	35	390	720	610	680	26	2 x 5	213
14	920	840	560	380	480	120	40	35	430	800	680	760	33	2 x 5	270
16	980	900	580	374	500	125	40	40	470	865	700	820	33	2 x 5	350
17	1130	1040	670	405	580	145	45	45	540	998	810	940	39	2 x 5	520
18	1180	1080	720	385	620	155	50	45	560	1035	830	980	39	2 x 5	580
19	1260	1160	760	450	640	160	60	50	590	1090	880	1050	45	2 x 5	720
20	1260	1160	760	500	640	160	60	50	590	1090	880	1050	45	2 x 5	720
21	1440	1320	840	513	700	175	70	55	660	1228	1020	1170	52	2 x 5	940
22	1440	1320	840	513	700	175	70	55	660	1228	1020	1170	52	2 x 5	940
23	1540	1420	910	567	750	150	80	60	730	1345	1100	1270	52	2 x 6	1275
24	1540	1420	910	607	750	150	80	60	730	1345	1100	1270	52	2 x 6	1275
25	1700	1550	1000	574	860	215	70	65	795	1465	1240	1400	62	2 x 5	1670
26	1700	1550	1000	634	860	215	70	65	795	1465	1240	1400	62	2 x 5	1670
27	1850	1700	1100	664	950	190	75	70	870	1610	1370	1550	62	2 x 6	2170
28	1850	1700	1100	724	950	190	75	70	870	1610	1370	1550	62	2 x 6	2170
29	1980	1820	1180	731	1000	250	90	75	925	1715	1460	1640	70	2 x 5	2650
30	1980	1820	1180	771	1000	250	90	75	925	1715	1460	1640	70	2 x 5	2650
31	2150	1950	1300	773	1100	220	100	75	1000	1845	1570	1750	70	2 x 6	3100
32	2150	1950	1300	833	1100	220	100	75	1000	1845	1570	1750	70	2 x 6	3100
33	2230	2050	1350	883	1150	230	100	85	1050	1940	1630	1850	78	2 x 6	3850
34	2230	2050	1350	933	1150	230	100	85	1050	1940	1630	1850	78	2 x 6	3850
35	On request														
36															

① 参阅 P55

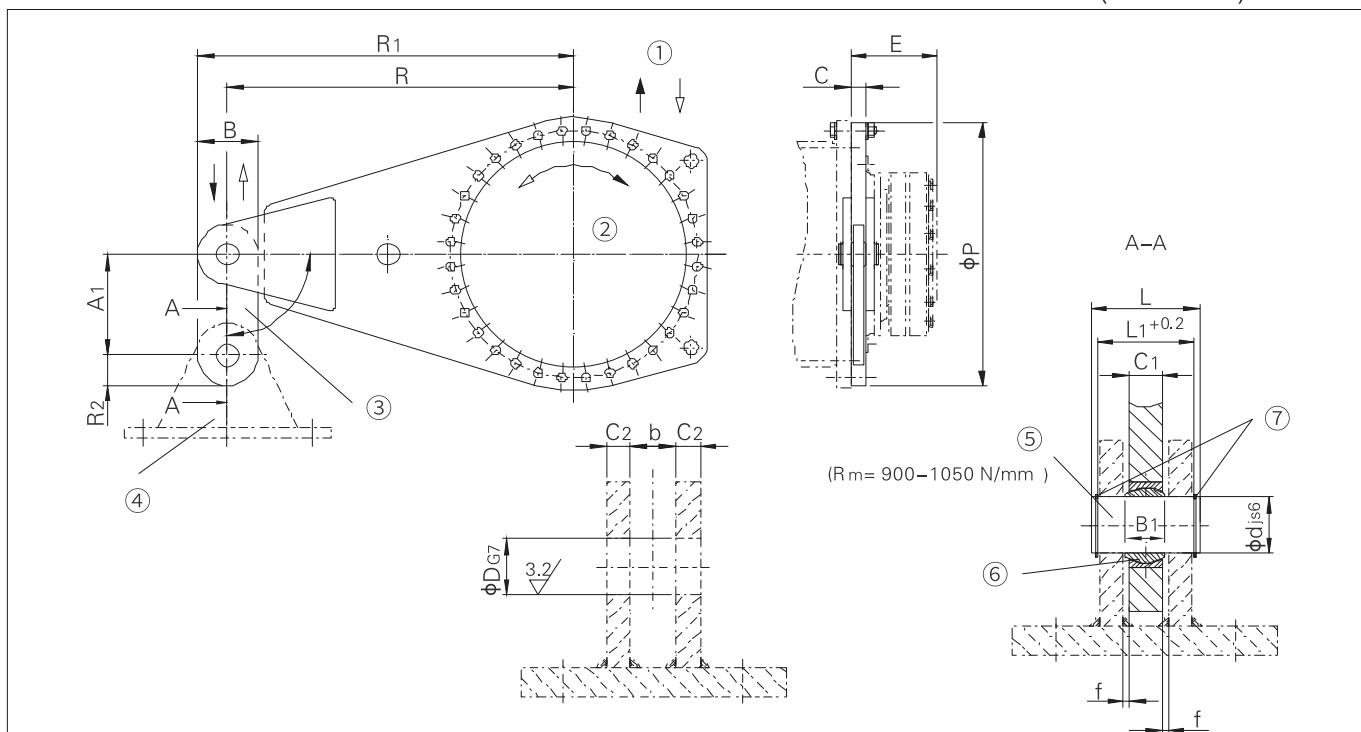
② 输出支架(编号:B42)

① See P55

② Output Bracket  
(Code:B42)

## 12.2 单向扭力臂(附件代号 T71)

12.2 Torque arm on one side (code: T71):



Size	T <sub>2N</sub> (N·m)	A <sub>1</sub>	b	B	B <sub>1</sub>	C	C <sub>1</sub>	C <sub>2min</sub>	d	D	E	f	L <sub>1</sub>	L	P	R	R <sub>1</sub>	R <sub>2</sub>	Weight(Kg)
07																			
08																			
09	22 000	140	25	100		25	18	15	30	165	3.5	59.5	70	440	555	605	50	38	
09	22 000	140	25	100		25	18	15	30	165	3.5	59.5	70	440	555	605	50	38	
09	22 000	140	25	100	22 <sub>-0.12</sub>	25	18	15	30	165	3.5	59.5	70	440	555	605	50	38	
10	31 000	140	30	105	25 <sub>-0.12</sub>	30	20	15	35	174	5	64.5	75	485	615	667.5	52.5	51	
11	42 000	160	30	130	28 <sub>-0.12</sub>	30	22	18	40	204	4	70.5	85	540	685	750	65	82	
12	60 000	160	30	130	28 <sub>-0.12</sub>	30	22	18	40	224	4	70.5	85	620	785	850	65	85	
13	83 000	180	35	145	32 <sub>-0.12</sub>	35	25	20	45	241	5	79.5	95	665	840	912.5	72.5	113	
14	117 000	200	40	145	35 <sub>-0.12</sub>	40	30	20	50	278	5	85	100	740	940	1012.5	72.5	145	
16	160 000	240	50	155	44 <sub>-0.15</sub>	50	35	25	60	285	7.5	105	120	790	1000	1077.5	77.5	206	
17	202 000	240	50	170	44 <sub>-0.15</sub>	50	35	25	60	294	7.5	105	120	915	1165	1250	85	274	
18	244 000	280	55	210	49 <sub>-0.15</sub>	55	40	30	70	303	7.5	120	135	955	1210	1315	105	365	
19	295 000	320	60	210	55 <sub>-0.15</sub>	60	45	30	80	327.5	7.5	125	145	1005	1300	1405	105	423	
20	354 000	320	60	210	55 <sub>-0.15</sub>	60	45	30	80	327.5	7.5	125	145	1005	1300	1405	105	423	
21	392 000	320	60	225	55 <sub>-0.15</sub>	60	45	30	80	354	7.5	125	145	1140	1450	1562.5	113	530	
22	450 000	320	60	225	55 <sub>-0.15</sub>	60	45	30	80	354	7.5	125	145	1140	1450	1562.5	113	530	
23	513 000	360	65	250	60 <sub>-0.20</sub>	65	50	30	90	380	7.5	130	150	1235	1575	1700	125	665	
24	592 000	360	65	250	60 <sub>-0.20</sub>	65	50	30	90	380	7.5	130	150	1235	1575	1700	125	665	
25	684 000	400	75	275	70 <sub>-0.20</sub>	75	55	35	100	407	10	150	170	1350	1720	1857.5	138	940	
26	763 000	400	75	275	70 <sub>-0.20</sub>	75	55	35	100	407	10	150	170	1350	1720	1857.5	138	940	
27	852 000	440	75	300	70 <sub>-0.20</sub>	75	55	35	110	453	10	150	175	1490	1900	2050	150	1120	
28	950 000	440	75	300	70 <sub>-0.20</sub>	75	55	35	110	453	10	150	175	1490	1900	2050	150	1120	
29	1 060 000	440	75	315	70 <sub>-0.20</sub>	75	55	35	110	483	10	150	175	1600	2035	2192.5	158	1260	
30	1 200 000	440	75	315	70 <sub>-0.20</sub>	75	55	35	110	483	10	150	175	1600	2035	2192.5	158	1260	
31 - 36																			
On request																			

① 受力方向

② 面对输出轴看时的旋转方向

③ 联接曲柄

④ 支架

⑤ 材料

⑥ 向心关节轴承

⑦ 弹性挡圈

① Direction of force

② Direction of rotation, facing the output shaft

③ Coupling bar

④ Support

⑤ Material

⑥ Self-aligning plain bearing

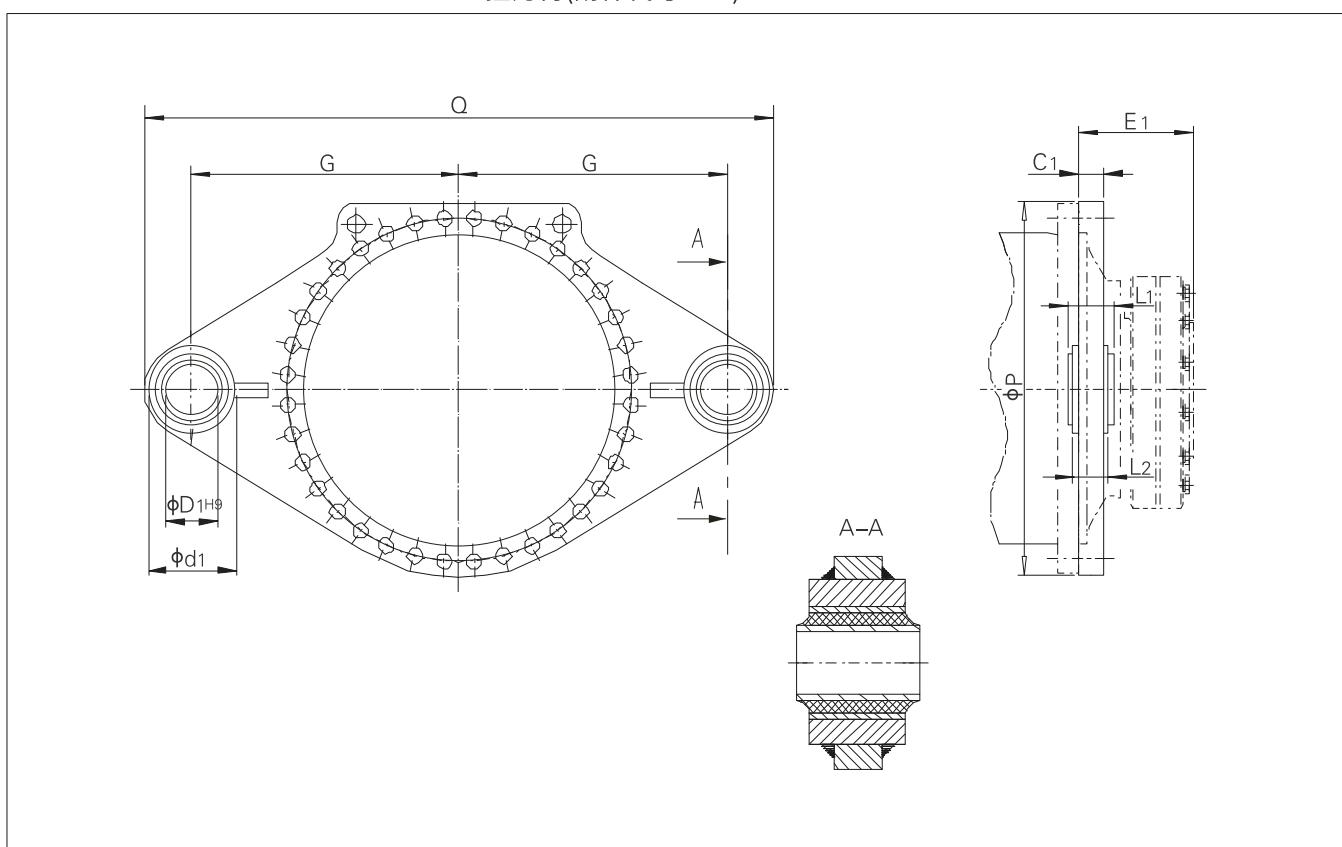
⑦ Circlip

在运输时扭力臂附件没有与行星齿轮箱装配,到货后由客户自行安装。

The Accessories of torque arm should be installed by the customers as it is delivered separately with the gearbox.

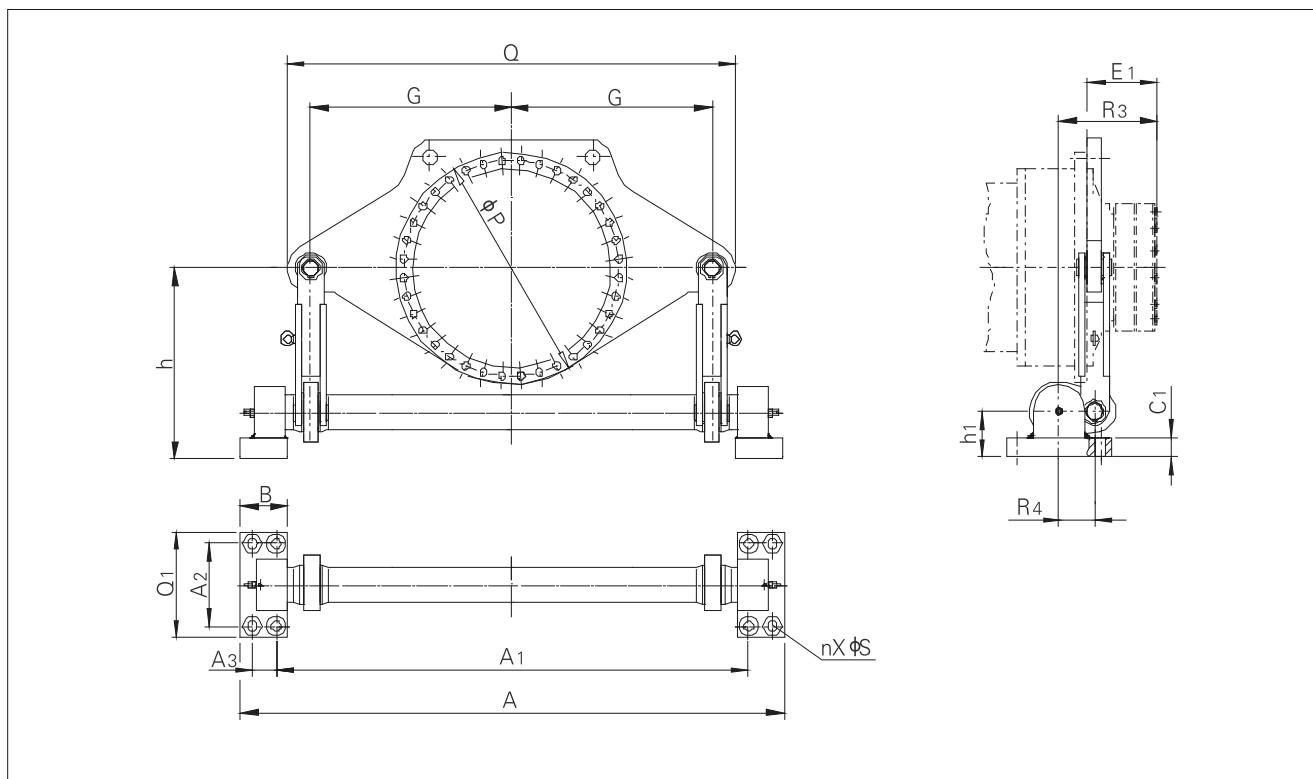
12.3 带橡胶衬套的双向  
扭力臂(附件代号 T72)

12.3 Torque arm on two sides  
with rubber bushes (code: T72):



Size	T <sub>2N</sub> (N • m)	C1	d1	D1	E1	G	L1	L2	P	Q	Weigh ( kg )
07											
08											On request
09	22 000	30	115	50h8	165	500	110	100	440	1140	58
10	31 000	30	115	50h8	174	550	110	100	485	1240	72
11	42 000	30	180	100h8	204	575	120	110	540	1355	95
12	60 000	35	180	100h8	224	625	120	110	620	1455	120
13	83 000	35	210	110h8	241	600	180	170	665	1435	145
14	117 000	40	210	110h8	278	650	180	170	740	1535	170
16	160 000	40	240	124h8	285	700	230	220	790	1670	230
17	202 000	40	240	124h8	294	750	230	220	915	1770	300
18	244 000	50	240	124h8	303	900	230	220	955	2070	400

## 12.4 扭转轴支架(附件代号 B41)

12.4 Torsion shaft support  
(code: B41):

Size	T <sub>2N</sub> (N · m)	A	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>	B	C <sub>1</sub>	E <sub>1</sub>	G	h	h <sub>1</sub>	n	P	Q	Q <sub>1</sub>	R <sub>3</sub>	R <sub>4</sub>	S	Weight (Kg)
07																			
08																			
09	22 000	1619	1414	250	65	140	48.5	165	550	560	120	8	610	1230	330	247.5	105	33	300
10	31 000	1619	1414	250	65	140	48.5	174	550	560	120	8	610	1230	330	256.5	105	33	300
11	42 000	1619	1414	250	65	140	48.5	204	550	560	120	8	610	1230	330	286.5	105	33	300
12	60 000	1619	1414	250	65	140	48.5	224	550	560	120	8	610	1230	330	306.5	105	33	300
13	83 000	1837	1604	280	75	158	68.5	241	650	620	155	8	775	1450	380	358.5	145	39	600
14	117 000	1837	1604	280	75	158	68.5	278	650	620	155	8	775	1450	380	395.5	145	39	600
16	160 000	1837	1604	280	75	158	68.5	285	650	620	155	8	775	1450	380	402.5	145	39	600
17	202 000	2041	1777	315	84	180	73.5	294	750	700	170	8	955	1680	400	431.5	165	39	900
18	244 000	2041	1777	315	84	180	73.5	303	750	700	170	8	955	1680	400	440.5	165	39	900
19	295 000	2300	2000	350	100	200	83.5	328	850	860	195	8	985	1900	450	470.5	175	45	1400
20	354 000	2300	2000	350	100	200	83.5	328	850	860	195	8	985	1900	450	470.5	175	45	1400
21	392 000	2591	2254	400	113	225	88.5	354	950	900	210	8	1120	2110	530	506.5	190	45	1700
22	450 000	2591	2254	400	113	225	88.5	354	950	900	210	8	1120	2110	530	506.5	190	45	1700
23	513 000	2871	2496	450	125	250	98.5	380	1063	1060	235	8	1215	2385	590	562.5	220	45	2150
24	592 000	2871	2496	450	125	250	98.5	380	1063	1060	235	8	1215	2385	590	562.5	220	45	2150
25	684 000	3236	2816	500	140	280	118.5	407	1150	1200	275	8	1350	2600	650	614.5	245	52	2700
26	763 000	3236	2816	500	140	280	118.5	407	1150	1200	275	8	1350	2600	650	614.5	245	52	2700
27	852 000	3327	2887	530	150	290	128.5	453	1250	1250	300	8	1490	2820	700	670.5	255	52	3400
28	950 000	3327	2887	530	150	290	128.5	453	1250	1250	300	8	1490	2820	700	670.5	255	52	3400
29	1 060 000	3673	3200	560	158	315	128.5	483	1360	1350	300	8	1565	3080	750	718	280	62	4350
30	1 200 000	3673	3200	560	158	315	128.5	483	1360	1350	300	8	1565	3080	750	718	280	62	4350
31	1 330 000	3906	3408	590	168	330	148.5	538	1450	1400	340	8	1695	3260	790	788	300	70	5500
32	1 500 000	3906	3408	590	168	330	148.5	538	1450	1400	340	8	1695	3260	790	788	300	70	5500
33	1 680 000	4116	3588	620	178	350	158.5	573	1550	1500	375	8	1785	3520	840	840.5	320	70	7000
34	1 920 000	4116	3588	620	178	350	158.5	573	1550	1500	375	8	1785	3520	840	840.5	320	70	7000
35-36																			

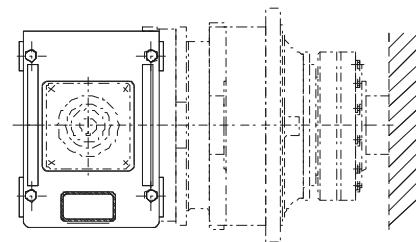
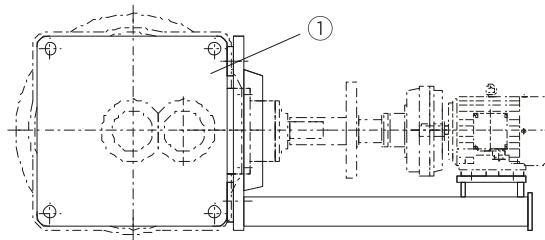
On request

### 12.5 电机安装支架

P.K., P.L..立式安装带输入电机安装架(敬请垂询)

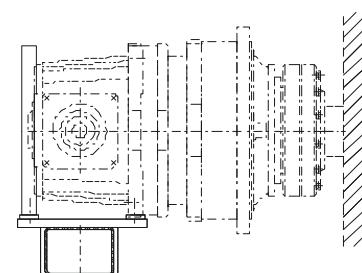
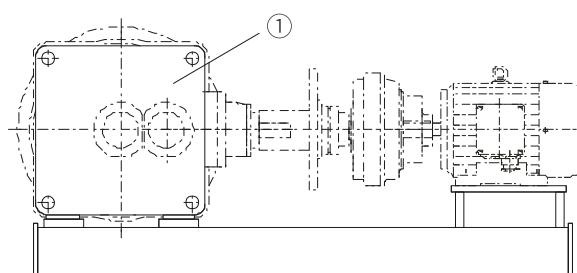
### 12.5 Motor bracket:

Motor bracket for P.K., P.L.. vertical mounting(please consult)



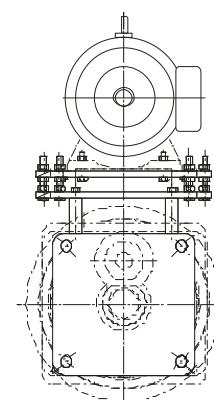
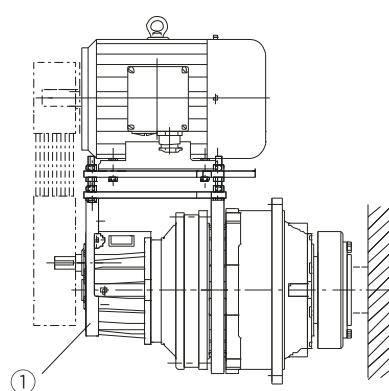
P.K., P.L..水平安装时的电机机架(敬请垂询)

Motor bracket for P.K., P.L.. horizontal mounting(please consult)



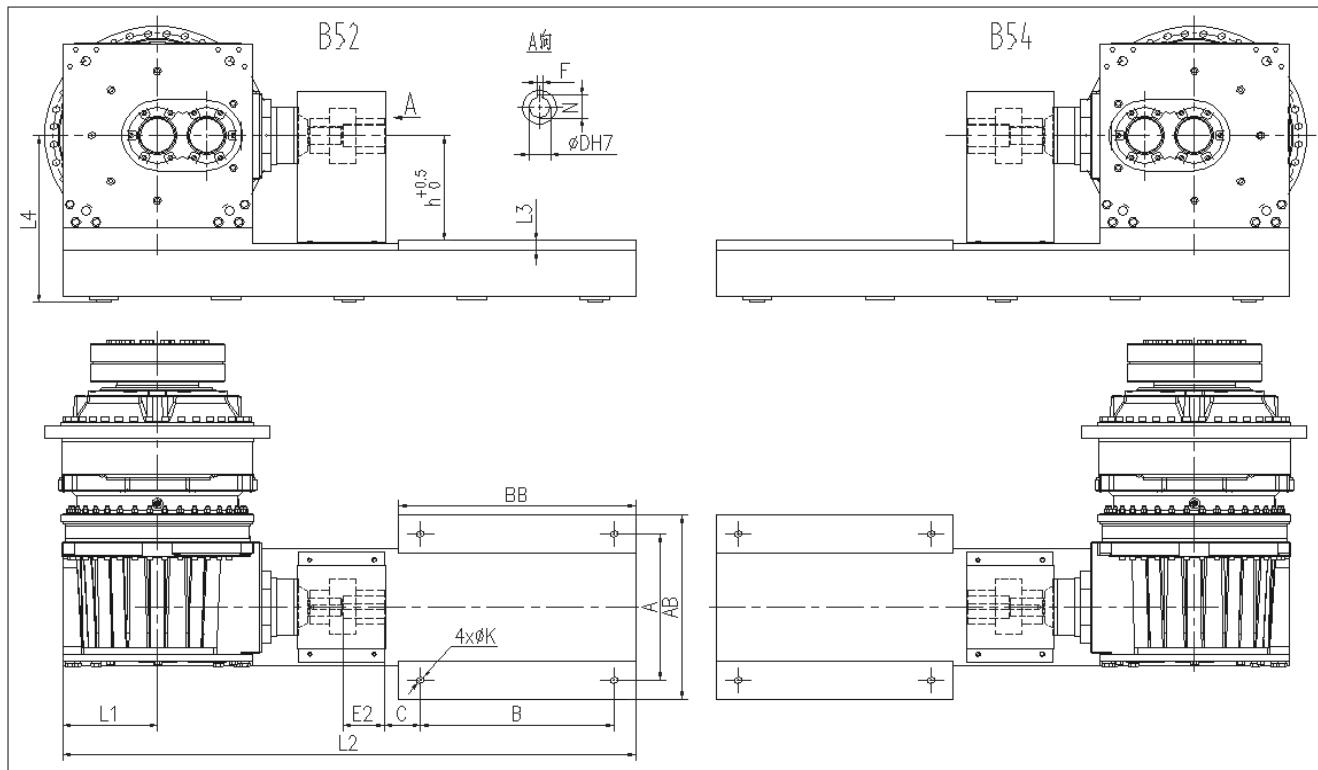
卧式电机安装支架(敬请垂询)

Brackets for horizontal motor(please consult)



① 连接法兰

① Adapter flange



P2K..	TV	h	D	E2	F	N	A	B	C	AB	BB	K	L1	L2	L3	L4
13, 14	180	180	48	110	14	51.8	279	241/279	121	535	560	15	254	1660	30	535
	200	200	55	110	16	59.3	318	305	133	535	560	19	254	1660	30	535
	225	225	60	140	18	64.4	356	286/311	149	535	560	19	254	1660	30	535
	250	250	65	140	18	69.4	406	349	168	535	560	24	254	1660	30	535
	280	280	75	140	20	79.9	457	368/419	190	555	580	24	254	1660	75	535
16, 17	200	200	55	110	16	59.3	318	305	133	600	670	19	324	1960	30	580
	225	225	60	140	18	64.4	356	286/311	149	600	670	19	324	1960	30	580
	250	250	65	140	18	69.4	406	349	168	600	670	24	324	1960	30	580
	280	280	75	140	20	79.9	457	368/419	190	600	670	24	324	1960	30	580
	315	315	80	170	22	85.4	508	406/457/508	216	640	690	28	324	1960	85	580
18, 19, 20	225	225	60	140	18	64.4	356	286/311	149	710	690	19	385	2140	30	655
	250	250	65	140	18	69.4	406	349	168	710	690	24	385	2140	30	655
	280	280	75	140	20	79.9	457	368/419	190	710	690	24	385	2140	30	655
	315	315	80	170	22	85.4	508	406/457/508	216	710	690	28	385	2140	40	655
21, 22	280	280	75	140	20	79.9	457	368/419	190	710	690	24	425	2370	30	697
	315	315	80	170	22	85.4	508	406/457/508	216	710	690	28	425	2370	40	697

P3K..	TV	h	D	E2	F	N	A	B	C	AB	BB	K	L1	L2	L3	L4
16, 17	180	180	48	110	14	51.8	279	241/279	121	445	440	15	220	1360	30	405
	200	200	55	110	16	59.3	318	305	133	445	440	19	220	1360	30	405
	225	225	60	140	18	64.4	356	286/311	149	445	440	19	220	1360	66	405
18, 19, 20	200	200	55	110	16	59.3	318	305	133	535	560	19	254	1660	30	535
	225	225	60	140	18	64.4	356	286/311	149	535	560	19	254	1660	30	535
	250	250	65	140	18	69.4	406	349	168	535	560	24	254	1660	30	535
	280	280	75	140	20	79.9	457	368/419	190	555	580	24	254	1660	75	535
21, 22	250	250	65	140	18	69.4	406	349	168	535	560	24	254	1660	30	535
	280	280	75	140	20	79.9	457	368/419	190	555	580	24	254	1660	75	535
23, 24	280	280	75	140	20	79.9	457	368/419	190	600	670	24	324	1960	30	580
	315	315	80	170	22	85.4	508	406/457/508	216	640	690	28	324	1960	85	580

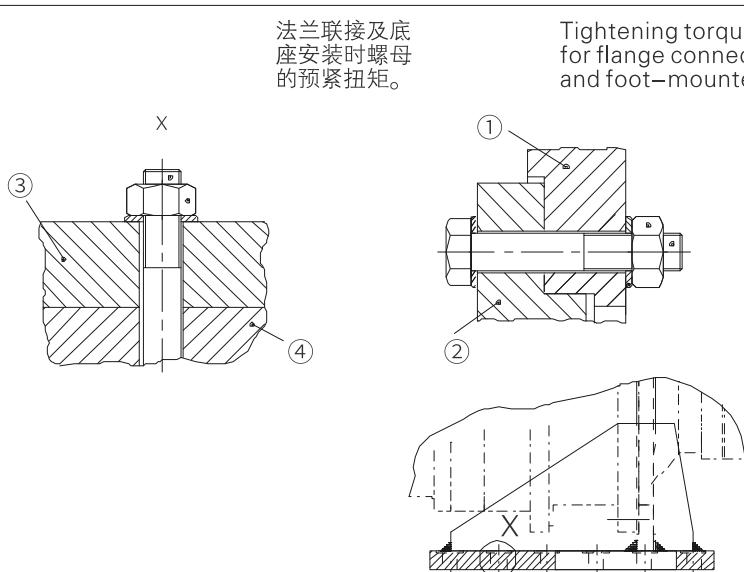
注：(1) 所选电机机座号对应的功率应满足传动能力 (2) 侧面扭力臂组合，请咨询。

Note: (1) The power of the coupled motor in selection must be sufficient for the transmission capacity requirements (2) For combination with torque arm on one side, please consult us.

## 12.6 预紧扭矩

## 12.6 Tightening torques:

Size	Flange		Base	
	Bolt (10.9)	Tightening torque (N · m)	Bolt (8.8)	Tightening torque (N · m)
07	M16	295	M20	400
08	M16	295	M20	400
09	M16	295	M24	710
10	M16	295	M24	710
11	M20	580	M24	710
12	M24	1000	M24	710
13	M24	1000	M24	710
14	M24	1000	M30	1450
16	M24	1000	M30	1450
17	M30	2000	M36	2530
18	M30	2000	M36	2530
19/20	M30	2000	M42	4070
21/22	M36	3560	M48	6140
23/24	M36	3560	M48	6140
25/26	M42	5720	M56	9840
27/28	M48	8640	M56	9840
29/30	M48	8640	M64	14300
31/32	M56	13850	M64	14300
33/34	M56	13850	M64	14300
35/36	M56	13850	M72X6	20800

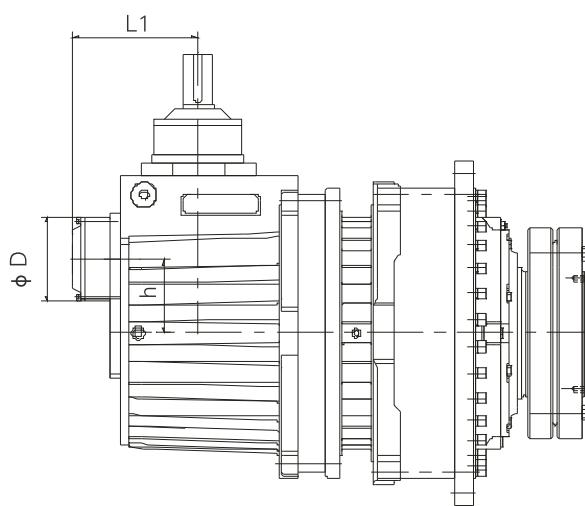


- ① 扭力臂或机座
- ② 齿轮箱法兰
- ③ 机座
- ④ 安装基础件

- ① Torque arm or housing base
- ② Gearbox flange
- ③ Housing base
- ④ Foundation

## 12.7 逆止器 (附件代号 B11):

## 12.7 Backstop(Code:B11):



Size	L <sub>1</sub>	D	h
P2K07	165	95	76
P2K08	165	95	76
P2K09	185	125	90
P2K10	185	125	90
P2K11	205	150	115
P2K12	205	150	115
P2K13	265	175	140
P2K14	265	175	140
P2K16	290	190	170
P2K17	290	190	170
P2K18	345	230	200
P2K19	345	230	200
P2K20	345	230	200
P3K09	185	125	90
P3K10	185	125	90
P3K11	185	125	90
P3K12	185	125	90
P3K13	185	125	90
P3K14	185	125	90
P3K16	205	150	115
P3K17	205	150	115
P3K18	265	175	140
P3K19	265	175	140
P3K20	265	175	140
P3K21	265	175	140
P3K22	265	175	140
P3K23	290	190	170
P3K24	290	190	170
P3K25	290	190	170
P3K26	290	190	170
P3K27	345	230	200
P3K28	345	230	200
P3K29	345	230	200
P3K30	345	230	200

## 12.7 润滑油

## 12.7 润滑油

Oil level (L)							
Size	P2N..	P2L..	P2S..	P2K..	P3N..	P3..S	P3K..
07	5	5	5	5	/	/	/
08	5.5	5.5	5.5	5.5	/	/	/
09	6	6	6	6	7	7	7
10	8	8	8	8	9	9	9
11	12	12	12	12	13	13	15
12	16	16	16	16	17	17	20
13	20	20	20	20	21	21	21
14	32	32	32	32	33	33	33
16	40	40	40	40	42	42	42
17	56	56	56	56	60	60	60
18	66	66	66	73	70	70	70
19	82	82	82	82	85	85	85
20	75	75	75	75	75	75	75
21	110	110	110		115	115	115
22	95	95	95		105	105	105
23	150	150	150		155	155	155
24	125	125	125		135	135	135
25	190	190	190		195	195	195
26	160	160	160		170	170	170
27	245	245	245		250	250	250
28	205	205	205		220	220	220
29	305	305	305		310	310	310
30	255	255	255		280	280	280
31	380		380		390	390	
32	315		315		360	360	
33	460		460		470	470	
34	380		380		430	430	
35	645		645				
36	535		535				

注:1)在环境温度-10°C~+40°C时, P系列润滑油牌号为VG320(ISO粘度等级), 附件代号为V32;

2)以上齿轮箱油量为P.N在B5安装方位, P.K/P.L/P.S为B53安装方位时的油量, 其他安装方位的油量请来电咨询。

Note: 1)When ambient temperature is between -10°C~+40°C, VG320 (ISO viscosity class)should be used for P series and accessory code is V32.

2)The above oil levels are for P..N in mounting position B5 and P.K/P.L/P.S in mounting position B53. Other positions on request.

## 12.8 润滑方式

12.8.1 P.N.,P.S.. 在安装方位V1、V11、V3、V31时采用补偿油箱浸油润滑  
(附件代号S43)

## 12.8 Lubrication System

12.8.1 Oil compensating tank  
for vertical mounting positions  
V1,V11,V3,V31 of P.N.. and P.S..  
(code S43)

Size	L1	L2	L3	h1	h2	h3	d
07	295	250	/	193	183	/	φ80
08	295	250	/	193	183	/	φ80
09	345	285	285	210	160	160	φ80
10	375	285	285	210	160	160	φ80
11	400	320	285	210	160	160	φ80
12	435	320	285	210	160	160	φ80
13	500	400	285	250	180	160	φ120
14	530	400	285	250	180	160	φ120
16	555	450	320	250	180	180	φ120
17	620	450	320	250	180	180	φ120
18	635	500	400	250	180	180	φ120
19	650	500	400	250	180	180	φ120
20	650	500	400	250	180	180	φ120
21	730	550	400	250	180	180	φ120
22	730	550	400	250	180	180	φ120
23	780	550	450	250	180	180	φ120
24	780	550	450	250	185	180	φ120
25-36	On request						

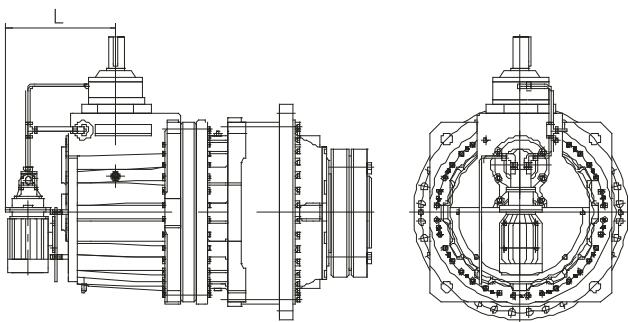
在垂直安装条件下,正常的润滑方式很难给予顶端轴承提供润滑油,为了确保润滑油的供应,齿轮箱内的油箱必须加高,如上图(D1、D2)所示,通过补偿油箱的加高油位,补偿油箱上装有通气帽通气。油箱可被安装在齿轮箱上,也可以安装在客户的机架上,实际尺寸和最终位置在订货时商定。

In case of vertical mounting position, normal lubrication system would fail to feed the overhead rolling bearings. To ensure an adequate supply of lubricants, the oil level has to be increased accordingly. As shown above (D1, D2), an oil compensating tank with breather is attached for this purpose. It can be fitted either to the gearbox or to the customer's machine frame. The actual dimension and final position will be decided when the product is ordered.

12.8.2 P.K.,P.L..安装方位为B51  
时,需配备电动泵强制循环润滑:  
(附件代号S32)

12.8.2 Forced lubrication with motor  
pump for P.K., P.L.. and P.S.21-P.S.36  
in mounting position B51:  
(accessory code S32)

Size	L	Motor pump size	Size	L	Motor pump size
P2K07	326	CB-B6JC	P3K07	/	/
P2K08	326	CB-B6JC	P3K08	/	/
P2L07	355	CB-B6JC			
P2L08	355	CB-B6JC			
P2K09	335	CB-B6JZ	P3K09	335	CB-B6JZ
P2K10	335	CB-B6JZ	P3K10	335	CB-B6JZ
P2K11	335	CB-B6JZ	P3K11	335	CB-B6JZ
P2K12	335	CB-B6JZ	P3K12	335	CB-B6JZ
P2K13	425	CB-B10JZ	P3K13	335	CB-B6JZ
P2K14	425	CB-B10JZ	P3K14	335	CB-B6JZ
P2K16	445	CB-B10JZ	P3K16	335	CB-B6JZ
P2K17	445	CB-B10JZ	P3K17	445	CB-B10JZ
P2K18	495	CB-B10JZ	P3K18	445	CB-B10JZ
P2K19	495	CB-B10JZ	P3K19	445	CB-B10JZ
P2K20	495	CB-B10JZ	P3K20	445	CB-B10JZ
P2L09	400	CB-B6JZ	P3K21	445	CB-B10JZ
P2L10	400	CB-B6JZ	P3K22	445	CB-B10JZ
P2L11	425	CB-B6JZ	P3K23	495	CB-B10JZ
P2L12	425	CB-B6JZ	P3K24	495	CB-B10JZ
P2L13	500	CB-B10JZ	P3K25	495	CB-B10JZ
P2L14	500	CB-B10JZ	P3K26	495	CB-B10JZ
P2L16	545	CB-B10JZ	P3K27	495	CB-B10JZ
P2L17	545	CB-B10JZ	P3K28	495	CB-B10JZ
P2L18	600	CB-B10JZ	P3K29	495	CB-B10JZ
P2L19	600	CB-B10JZ	P3K30	495	CB-B10JZ
P2L20	600	CB-B10JZ			
P2L21	650	CB-B10JZ			
P2L22	650	CB-B10JZ			
P2L23	725	CB-B10JZ			
P2L24	725	CB-B10JZ			

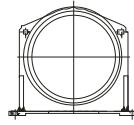
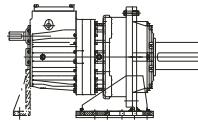
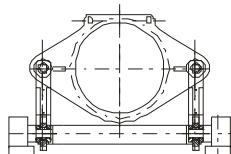
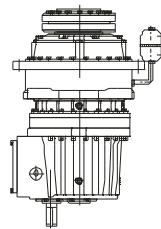
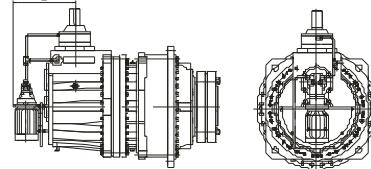
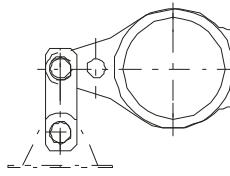
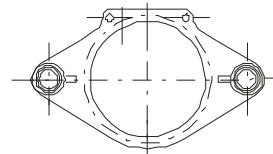
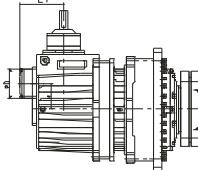


注: 安装方位, 请参阅P3.11.9.3  
其它型号行星齿轮箱在其它安装方位时  
均采用油池飞溅润滑:  
注意: 选用润滑方式时, 应校核齿轮箱  
热容量, 特别是补偿油箱浸油润滑。

注: 安装方位, 请参阅P3.11.9.3  
其它型号行星齿轮箱在其它安装方位时  
均采用油池飞溅润滑:  
注意: 选用润滑方式时, 应校核齿轮箱  
热容量, 特别是补偿油箱浸油润滑。

## 12.9 附件代号:

## 12.9 Accessory Codes:

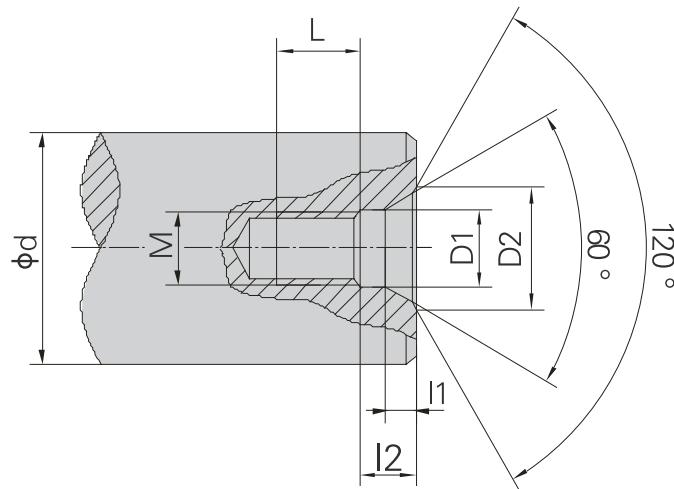
代号 Symbol	附件 Accessories	示例 Examples	页码 Page
B42	输出支架 Output bracket	 	P47
B41	扭转轴支架 Torsion shaft support	 	P50
S43	润滑油补偿槽 Oil compensating tank, dip lubrication		P54
S32	电机油泵 强制润滑 Motor pump, forced lubrication		P55
T71	扭力臂(单向) Torque arm (on one side)		P48
T72	扭力臂(双向) Torque arm (on both sides)		P49
B11	逆止器 Backstop		P52

## 13.轴端中心孔

13.1 轴端C型螺纹的中心孔尺寸表:

## 13.Screw hole in shaft end

13.1 Type C screw central hole in shaft end:



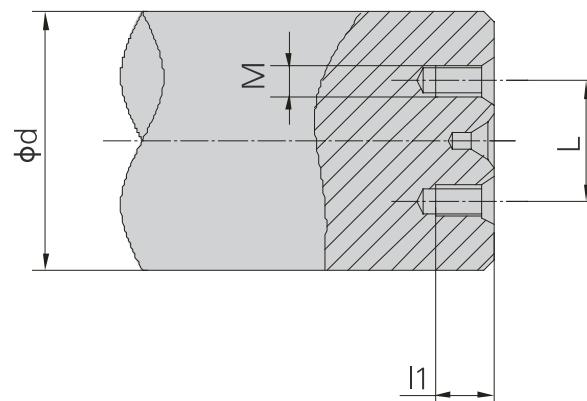
d	M	L	l2	l1	D1	D2
$7 < d \leq 10$	M3	10	2.6	1.8	3.2	5.8
$10 < d \leq 13$	M4	10	3.2	2.1	4.3	7.4
$13 < d \leq 16$	M5	10	4	2.4	5.3	8.8
$16 < d \leq 21$	M6	12	5	2.8	6.4	10.5
$21 < d \leq 24$	M8	12	6	3.3	8.4	13.2
$24 < d \leq 30$	M10	15	7.5	3.8	10.5	16.3
$30 < d \leq 38$	M12	20	9.5	4.4	13	19.8
$38 < d \leq 50$	M16	25	12	5.2	17	25.3
$50 < d \leq 85$	M20	30	15	6.4	21	31.3
$85 < d \leq 130$	M24	35	18	8	26	38
$130 < d \leq 225$	M30	45	18	11	31	48
$225 < d \leq 330$	M36	55	22	15	37	60
$330 < d \leq 360$	M42	60	26	19	43	71

注:d&gt;360时,轴端取双螺纹孔。

Note: If  $d > 360$ , double screw hole in shaft end is taken.

13.2 轴端双螺孔尺寸表:

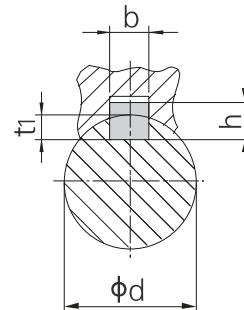
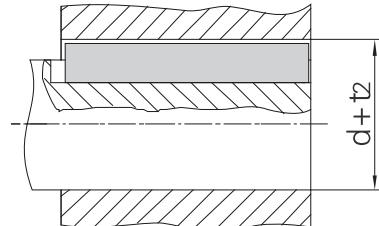
13.2 Double screw holes in shaft end:



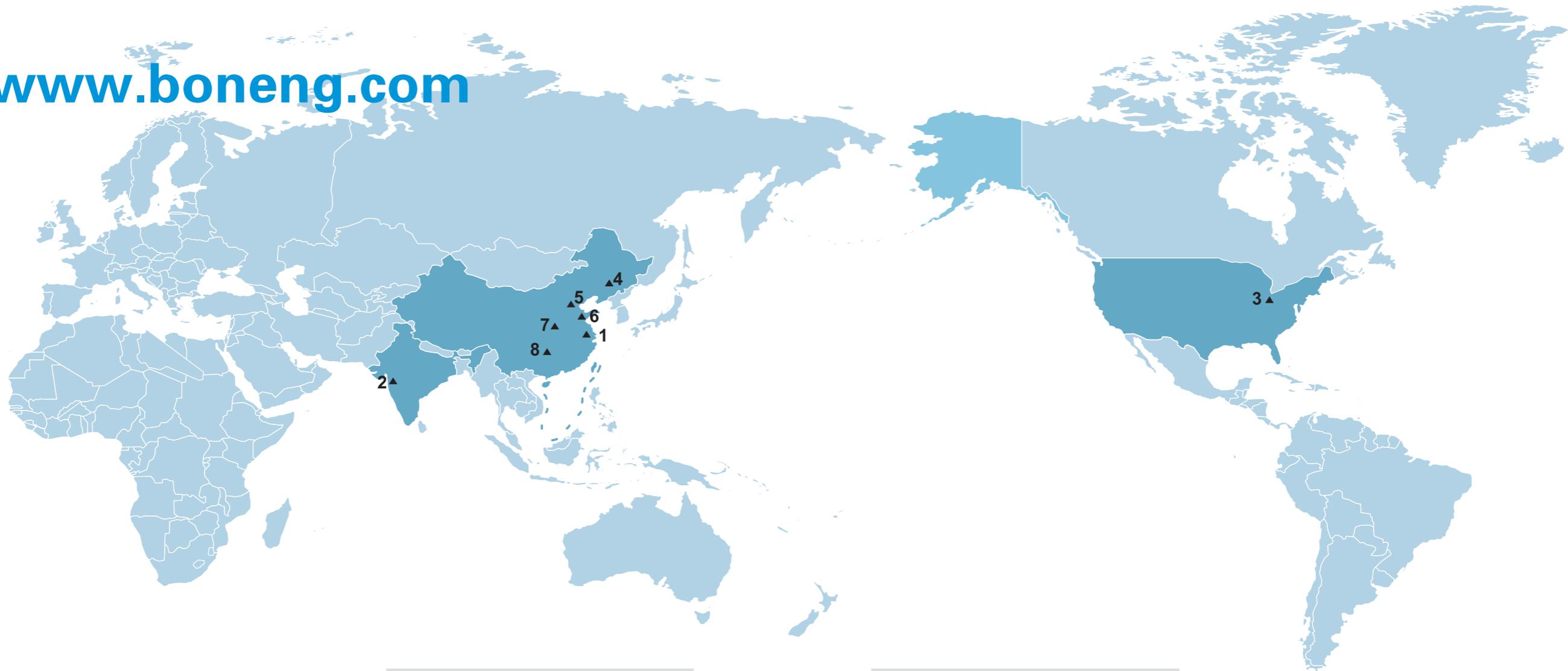
d	M	l1	L
$360 < d \leq 390$	M24	45	270
$390 < d \leq 420$			300
$420 < d \leq 460$			320
$460 < d \leq 500$	M30	55	350
$500 < d \leq 530$			380
$530 < d \leq 560$			400
$560 < d \leq 600$			430

## 14. 平键与键槽的尺寸:

## 14. Parallel keys and keyway:



d	b	h	t1	d + t2
8 < d ≤ 10	3	3	1.8	d + 1.4
10 < d ≤ 12	4	4	2.5	d + 1.8
12 < d ≤ 17	5	5	3	d + 2.3
17 < d ≤ 22	6	6	3.5	d + 2.8
22 < d ≤ 30	8	7	4	d + 3.3
30 < d ≤ 38	10	8	5	d + 3.3
38 < d ≤ 44	12	8	5	d + 3.3
44 < d ≤ 50	14	9	5.5	d + 3.8
50 < d ≤ 58	16	10	6	d + 4.3
58 < d ≤ 65	18	11	7	d + 4.4
65 < d ≤ 75	20	12	7.5	d + 4.9
75 < d ≤ 85	22	14	9	d + 5.4
85 < d ≤ 95	25	14	9	d + 5.4
95 < d ≤ 110	28	16	10	d + 6.4
110 < d ≤ 130	32	18	11	d + 7.4
130 < d ≤ 150	36	20	12	d + 8.4
150 < d ≤ 170	40	22	13	d + 9.4
170 < d ≤ 200	45	25	15	d + 10.4
200 < d ≤ 230	50	28	17	d + 11.4
230 < d ≤ 260	56	32	20	d + 12.4
260 < d ≤ 290	63	32	20	d + 12.4
290 < d ≤ 330	70	36	22	d + 14.4
330 < d ≤ 380	80	40	25	d + 15.4
380 < d ≤ 440	90	45	28	d + 17.4
440 < d ≤ 500	100	50	31	d + 19.5
500 < d ≤ 560	110	56	34.3	d + 22.2
560 < d ≤ 640	120	63	39	d + 24.5



**1 博能传动(苏州)有限公司**  
江苏省苏州市相城区元路100号 215131  
TEL: 0512-66189662

**2 博能传动(印度)有限公司**  
Plot No. E-10/3, MIDC sinnar (Malegaon)  
Industrial Area, Nashik, 422123,  
Maharashtra, India.  
TEL:+91-11- 4507 6293 (DELHI)  
TEL:+91-22-2781 3385 (MUMBAI)

**3 博能传动(美国)有限公司**  
1250 E 22nd Euclid, OH 44117, United Staes  
TEL: 1-216-618-3099  
TEL: 1-216-618-0138

**4 博能传动(沈阳)有限公司**  
沈阳市沈北新区太平洋工业城A区A73-6号 110013  
TEL: 024-31271571

**5 博能传动(天津)有限公司**  
天津市北辰区双海道6号宏鹏工业园7号车间 300021  
TEL: 022-26929556

**6 博能传动(潍坊)有限公司**  
山东省潍坊市安丘市经济开发区汶水路与  
昆仑大街交叉口往北100米路东1号车间 261000  
TEL: 0536-2141166

**7 博能传动(开封)有限公司**  
河南省开封市宋城路四大街11号海神机械院内五号厂房 475000  
TEL: 0371-23335238

**8 博能传动(长沙)有限公司**  
长沙市望城经济开发区普瑞大道1288号 410205  
TEL: 0731-88386958

**1 BONENG TRANSMISSION(SUZHOU)CO.,LTD.**  
No. 100, Ruyuan Road, Xiangcheng District, 215131  
Suzhou, Jiangsu Province, China  
TEL: 0512-66189662

**2 BONENG TRANSMISSION(INDIA)PVT.LTD**  
Plot No. E-10/3, MIDC sinnar (Malegaon)  
Industrial Area, Nashik, 422123,  
Maharashtra, India.  
TEL:+91-11- 4507 6293 (DELHI)  
TEL:+91-22-2781 3385 (MUMBAI)

**3 BONENG TRANSMISSION(USA)LLC.**  
1250 E 22nd Euclid, OH 44117, United Staes  
TEL: 1-216-618-3099  
TEL: 1-216-618-0138

**4 BONENG TRANSMISSION(SHENYANG)CO.,LTD.**  
No. A73-6, Area A, Pacific Industrial City, Shenbei 110013  
New District, Shenyang, Liaoning Province, China  
TEL: 024-31271571

**5 BONENG TRANSMISSION(TIANJIN)CO.,LTD.**  
7th Workshop, Hongpeng Industrial Park, No. 6 300021  
Shuanghe Road, Beichen District, Tianjin City, China  
TEL: 022-26929556

**6 BONENG TRANSMISSION(WEIFANG)CO.,LTD.**  
1st Workshop, Economic Development Zone, Anqiu, 261000  
Weifang City, Shandong Province, China  
TEL: 0536-2141166

**7 BONENG TRANSMISSION(KAIFENG)CO.,LTD.**  
5th Workshop, Haishen Machinery, No.11, Fourth 475000  
Street, Songcheng Road, New District, Kaifeng City,  
Henan Province, China  
TEL: 0371-23335238

**8 BONENG TRANSMISSION(CHANGSHA)CO.,LTD.**  
No. 1288 Puri Avenue, Wangcheng Economic Development 410205  
Zone, Changsha City, Hunan Province, China  
TEL: 0731-88386958

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